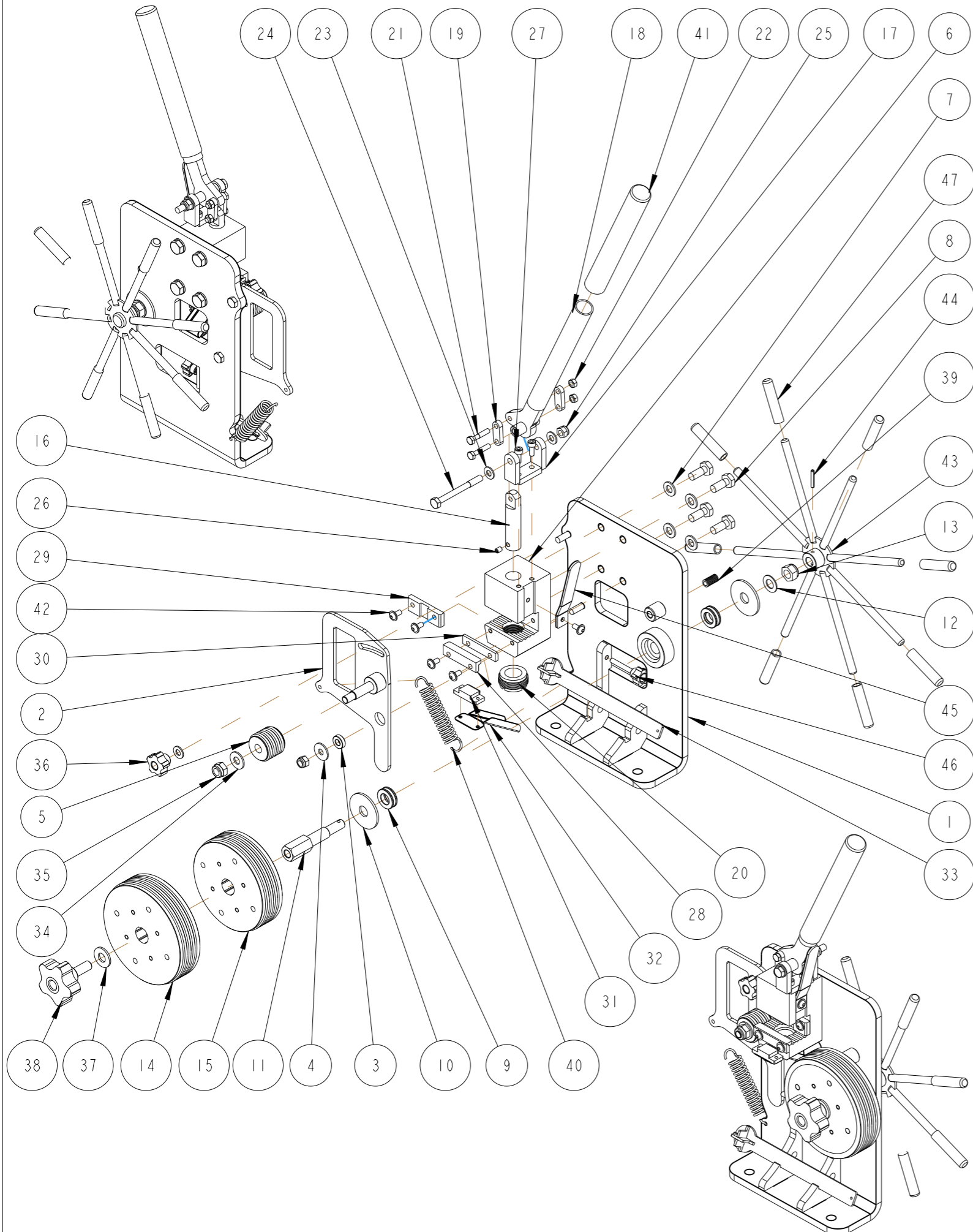


DO NOT SCALE - IF IN DOUBT ASK

THIRD ANGLE PROJECTION



NUM	QTY	PART NUMBER	DESCRIPTION
1	1	S74-00368	BELT PUNCHER 21 FRAME W/A
2	1	S74-00369	BELT PUNCHER TENSIONER HANDLE W/A
3	1	S69-00569	2020 PIVOT SPACER
4	1	SHW2311369	M8 FORM G
5	1	SHW6904807	IDLER WHEEL
6	1	SHW6904804	PUNCH HEAD
7	4	SHW2311090	M10 FORM A
8	4	SHW2309062	Set screw M10 x 25
9	2	S19-00002	THRUST BEARING 15X28X9
10	2	S69-00762	BP INDEX WHEEL SPACER
11	1	S69-00763	BP INDEX WHEEL SHAFT
12	1	SHW2311113	M12 FORM B
13	1	SHW2303110	M12 NYLOC THIN
14	1	S77-00485	BP LARGE INDEX WHEEL KIT 2021
15	1	S77-00486	BP SMALL INDEX WHEEL KIT 2021
16	1	SHW6904808	PUNCH HOLDER
17	1	SHW7407706	PIVOT BLOCK
18	1	S74-00370	BELT PUNCHER HANDLE W/A
19	2	SHW7209312	LINK
20	1	SHW6900115	PUNCH HEAD NUT
21	2	SHW2306016	BoIt M6 x 30
22	2	SHW2303006	NUT M6
23	3	SHW2311089	M8 FORM A
24	1	SHW2306046	BoIt M8 x 80
25	2	SHW2303092	M8 NYLOC NUT
26	1	SHW2374050	M6 X 8 GRUB
27	2	SHW2374053	SOCKET CAP M6 X 16
28	1	SHW6900320	BP SINGLE LINE SPACER
29	1	SHW6900321	BP TRIPLE LINE REAR SPACER
30	1	SHW6900322	BP TRIPLE LINE FRONT SPACER
31	1	S64-00043	E5650.AC0010 MAGNET CATCH
32	1	S69-00154	PROFILE, BP CHUTE
33	1	S74-00092	RELEASE HANDLE
34	1	SHW2311135	M10 FORM C
35	1	SHW2303093	M10 NYLOC NUT
36	1	S64-00037	M8 LOBE KNOB 32 FEMALE
37	1	SHW2311136	M12 FORM C
38	1	S64-00084	LOBE KNOB M12X30 63
39	1	SHW2701081	M10 THREADED PLUNGER
40	1	SHW2701080	TENSION SPRING
41	1	S64-00136	MOCAP HANDLE COVER B24-6GS203-8B
42	5	S23-00002	M6x12 FLANGED DOME HEAD
43	1	S74-00371	BELT PUNCHER WHEEL HANDLE W/A
44	1	SHW2215256	4 X 26 Tension Pin DIN 1481
45	1	S69-00771	BP HANDLE STOP
46	1	S64-00137	M6X40 LOBE KNOB
47	8	S64-00138	MOCAP HANDLE COVER B9.5GS57.2B

MACHINING AND SURFACE TEXTURE SYMBOLS ARE TO BS308 WITH VALUES IN MICROMETRES RA TO BS1134. ALL WELDING SYMBOLS ARE TO BS499. TOLERANCE SYMBOLS AND LIMITS TO BS EN 20286

ANGULAR TOLERANCE  $\pm 0.5^\circ$   
SCREW THREADS TO BE ISO METRIC COARSE (BS3643)

PERMISSIBLE VARIATIONS OF UNTOLERANCED DIMENSIONS (VALUE IN $\pm$ MM)								
	NOMINAL DIMENSION RANGE							
	0.5	3	6	30	120	400	1000	2000
FINE	0.05	0.05	0.1	0.15	0.2	0.3	0.5	---
MEDIUM	0.1	0.1	0.2	0.3	0.5	0.8	1.2	2
COARSE	0.2	0.3	0.5	0.8	1.2	2	3	4
VERY COARSE	---	0.5	1	1.5	2.5	4	6	8

REVISION DESCRIPTION		
ISS	DATE	AMENDMENT
A	02-Feb-21	FIRST ISSUE

SCALE	1:6
FINISHED WEIGHT	47524.019 (KG)
FINISH	
MATERIAL	ASSY
MATERIAL STANDARD	
TOLERANCE CLASS	MEDIUM
DRAWN	DC
CHECKED	
DATE	02-Feb-21

DESCRIPTION  
BELT PUNCHER KIT 2021

PART No  
S77-00487

SHEET 1 OF 1

A3