



Macerator 6620

Parts Catalogue
June 2012



Replacement Parts

To obtain prompt, efficient service, give the dealer the following information.

1. Correct stock number.
2. Model number of the machine.
3. Serial number of the machine.

The serial number is important in identifying your machine. It contains information for ordering replacement parts and options which may vary depending on the serial number identification.

Measurements are given in U.S. units followed by the equivalent in metric units. Hardware sizes are given in inches for the U.S. hardware and millimeters for the metric hardware.

All nuts and bolts are specified in Grade 5 unless otherwise indicated.



Serial # on plate inside right side cover.



Sans frais / Toll free
FAX: 1 (888) 652-9270

260, Haut du Lac Sud, St-Tite, Québec, Canada, G0X 3H0 Tél.: 1 (418) 365-7551

Compagnie/Company: _____

De/From: _____

Expédier via/Ship via: _____

Votre # de commande/

Your order number: _____

Date: _____

COMMANDE DE PIÈCES - PARTS ORDER

NO.	# DE PIÈCE PART #	QTE QTY	DESCRIPTION
1			
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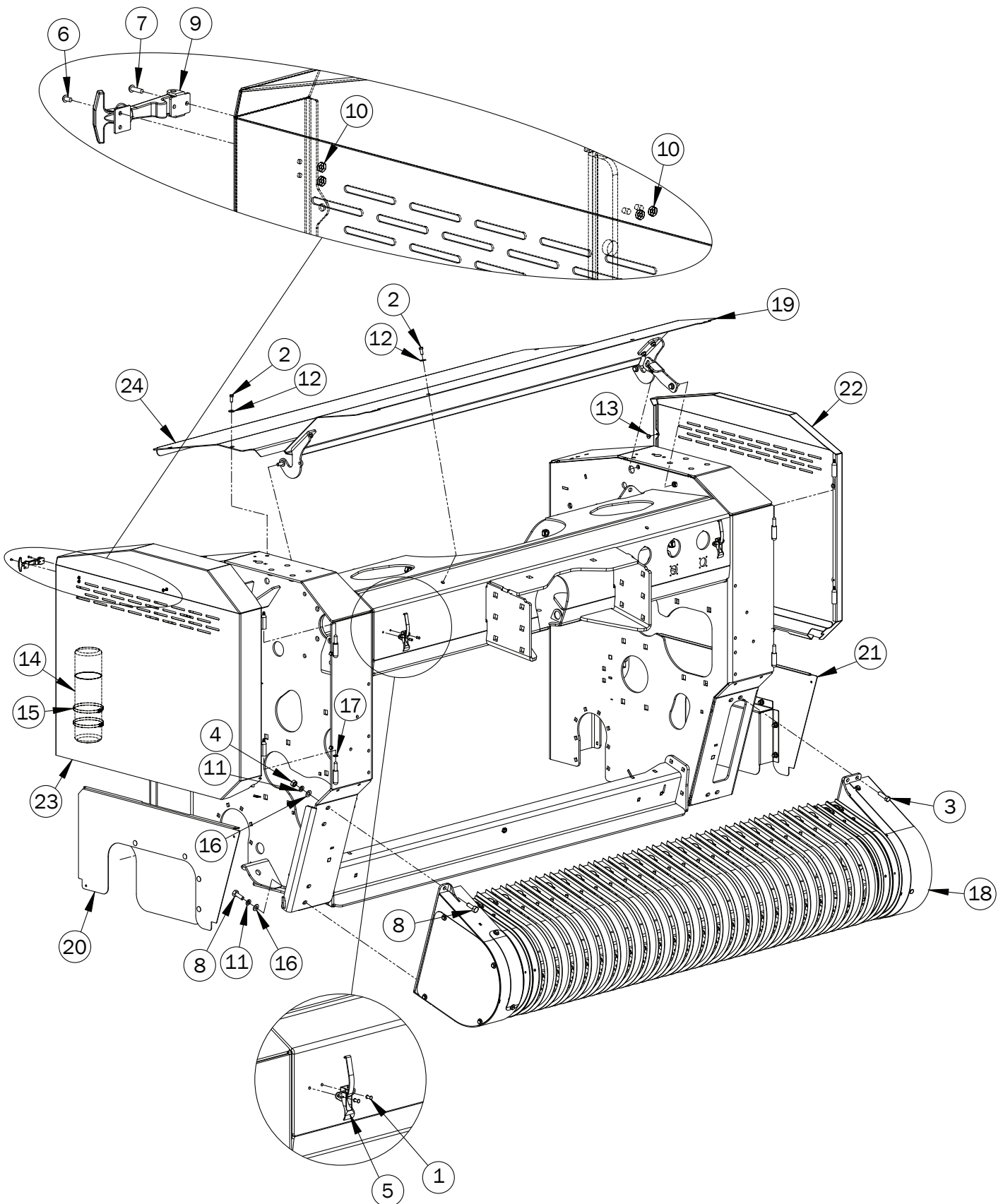
NOTE:

Note: Photocopier l'original et garder pour usage à une date ultérieure.

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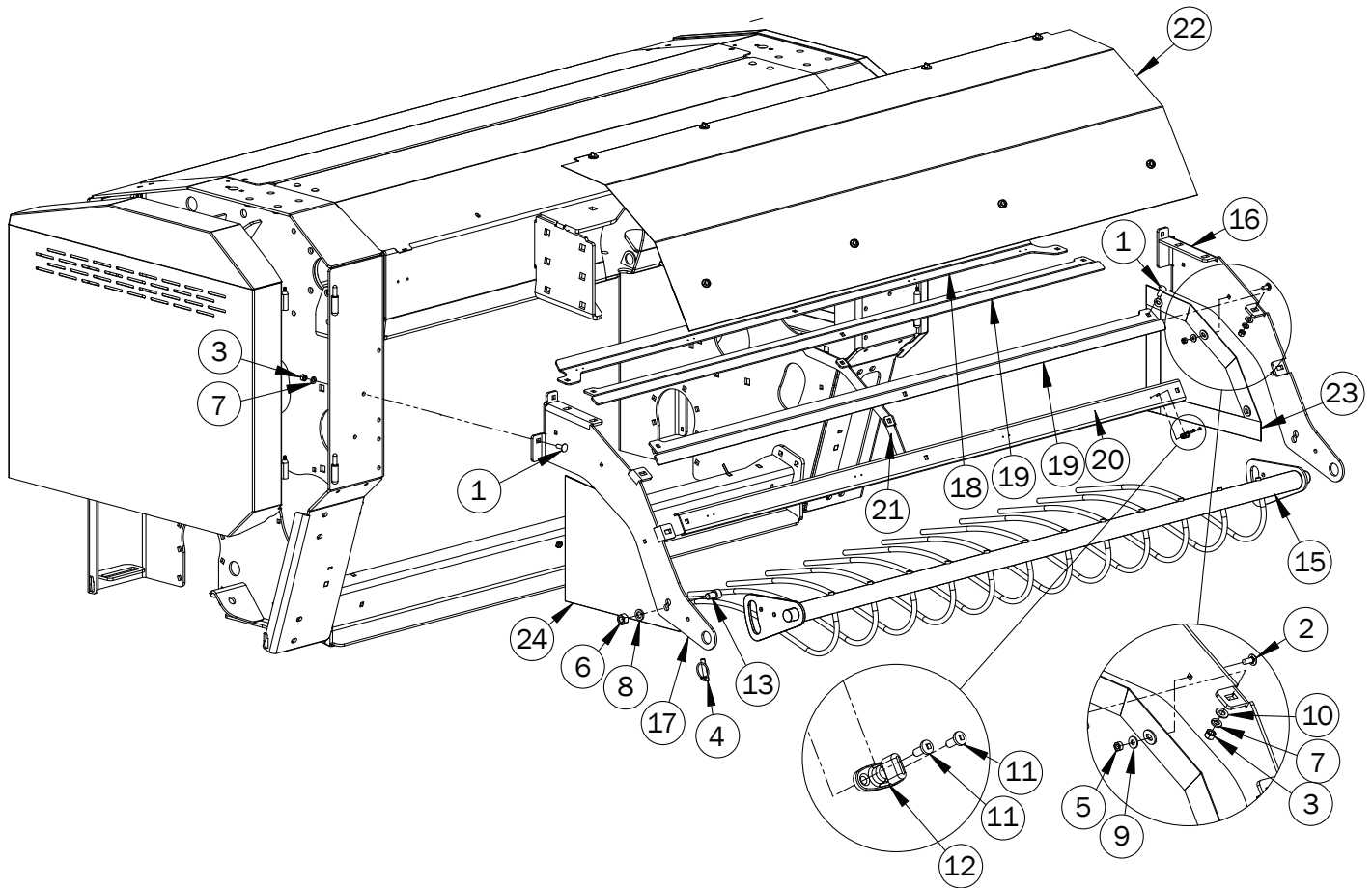
Pickup, Guards & Shields Assembly - View A



Pickup, Guards & Shields Assembly - View A

Item No.	Stock No.	Description	Qty.
1	810650	Rivet, Blind, Steel Stainless, 0.187 in.	4
2	800209	5/16" x 3/4" Bolt, Standard	6
3	800219	7/16" x 1-1/2" Bolt, Standard	2
4	800240	7/16" Nut, Standard	3
5	800396	Steel Latch	2
6	803611	6-32 x 1/4" Screw	8
7	803612	6-32 x 1/2" Screw	8
8	803625	7/16" x 1-1/4" Bolt, Standard	6
9	804137	Draw Latch	4
10	804191	6-32 Nut, Machine	16
11	806556	7/16" Washer, Lock	8
12	807522	5/16" SAE Washer, Flat	6
13	807546	Silencer, Steel Door	8
14	807559	Container - Manual	1
15	807581	Clamp, Hose, #72	2
16	807799	7/16" SAE Washer, Flat	8
17	808476	Hinge Washer	4
18	-	Pickup, Macerator (See page 12-17)	1
19	-	Top Cover, Hingeable (See page 10-11)	1
20	-	Cover, Side, R/H (See page 8-9)	1
21	-	Cover, Side, L/H (See page 8-9)	1
22	815617	Door, L/H	1
23	815642	Door, R/H	1
24	815621	Top Cover, Rear	1

Pickup, Guards & Shields Assembly - View B

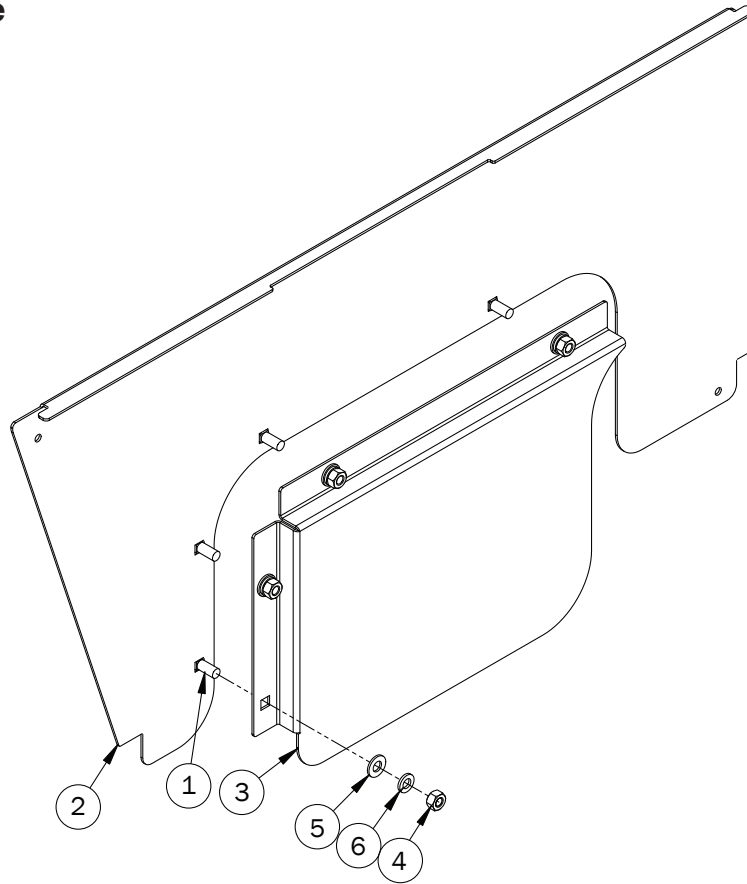


Pickup, Guards & Shields Assembly - View B

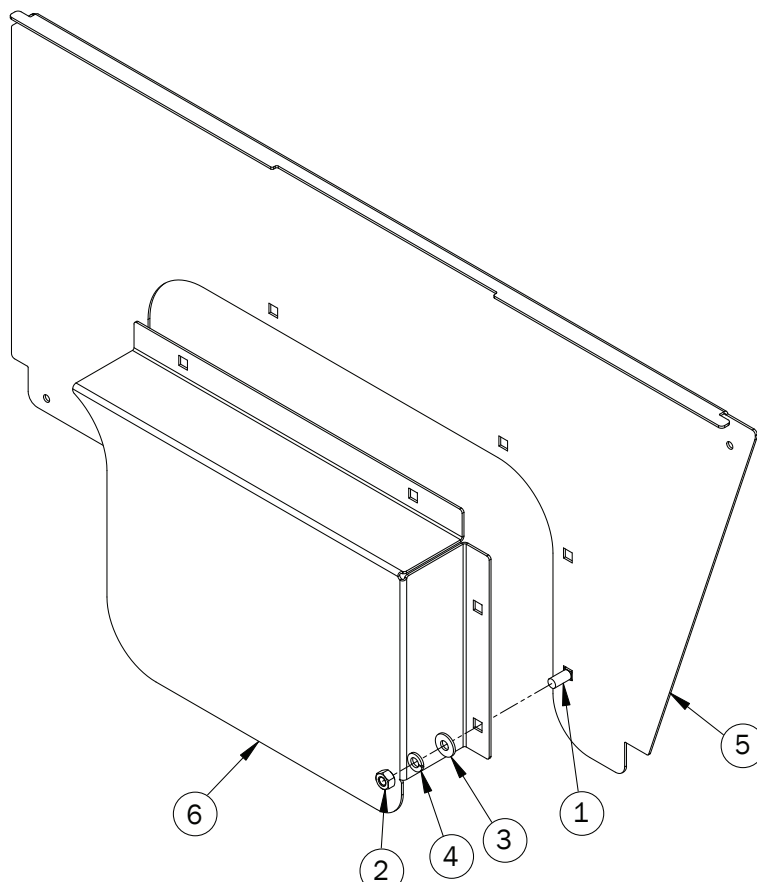
Item No.	Stock No.	Description	Qty.
1	800057	3/8" x 1" Bolt, Carr.	16
2	800062	5/16" x 3/4" Bolt, Carr.	6
3	800236	3/8" Nut, Standard	16
4	801818	Pin, Lynch, 7/16"	2
5	804194	5/16" Nut, Standard	6
6	804198	5/8" Nut, Standard	2
7	804366	3/8" Washer, Lock, Gr. 8	16
8	804368	5/8" Washer, Lock	2
9	807522	5/16" SAE Washer, Flat	6
10	807523	3/8" SAE Washer, Flat	12
11	808716	R1 No. 6 x 3/8" SCrew, Sheetmetal, Round Head	16
12	808816	Stud, Twist Lock, Turn Fastener	8
13	810916	5/8" x 1" Bolt, Round Socket Head, Gr. 8	2
15	814011	Comb, Heavy Duty	1
16	808682	Comb Arm, L/H	1
17	808678	Comb Arm, R/H	1
18	808685	Bar, Guard Front	1
19	808688	Bar, Guard Front	2
20	808694	Bar, Guard Front	1
21	808691	Support, Guard Front	1
22	808718	Screen, Main, Macerator	1
23	808720	Screen, Side, L/H, Macerator	1
24	808719	Screen, Side, R/H, Macerator	1

Side Covers

Side Cover - Right Side



Side Cover - Left Side



Side Covers

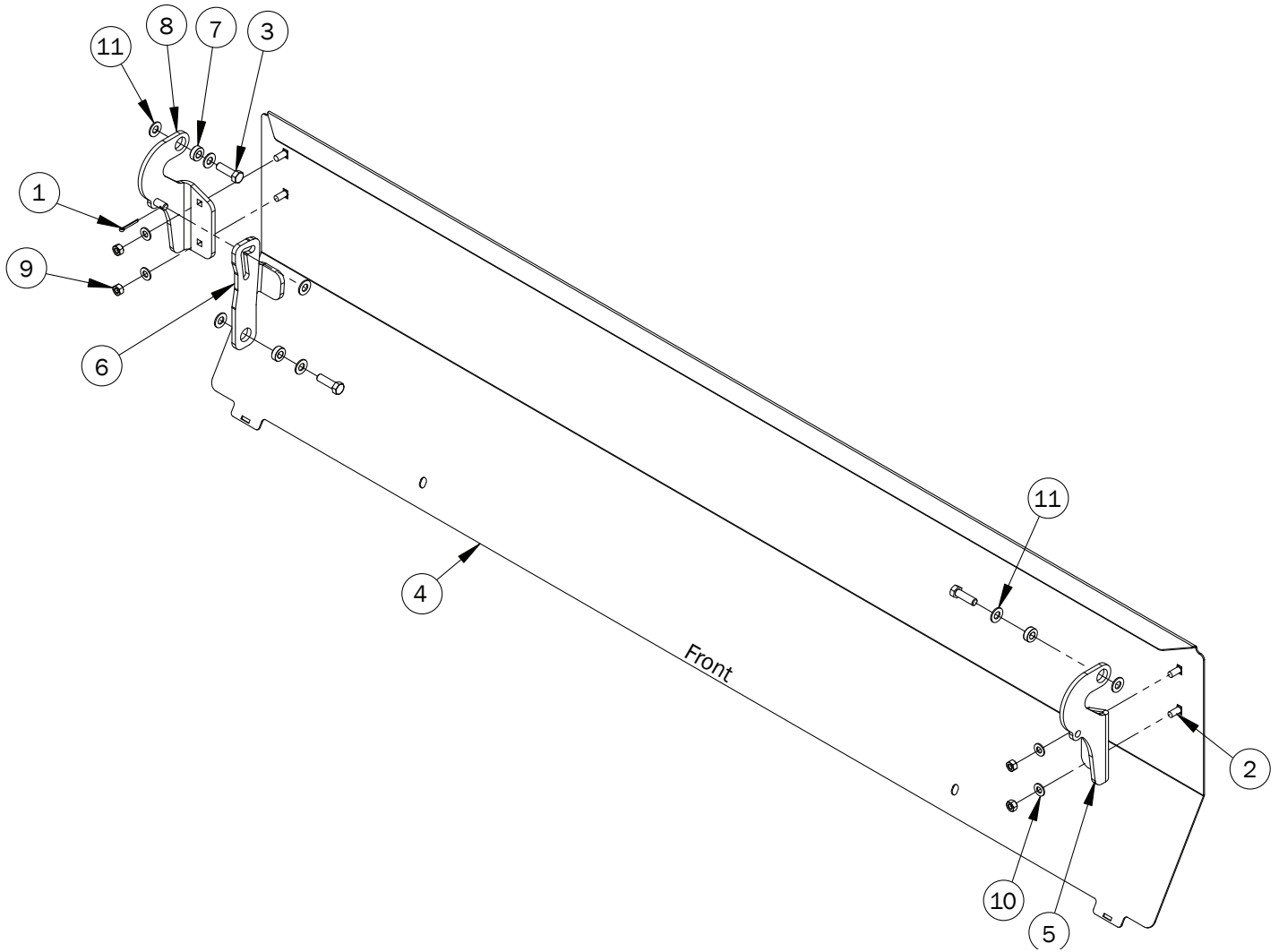
Side Cover - Right Side

Item No.	Stock No.	Description	Qty.
1	800062	5/16" x 3/4" Bolt, Carr.	4
2	810504	Cover, Side, R/H	1
3	810512	Plate, Cover, R/H	1
4	804194	5/16" Nut, Standard	4
5	807522	5/16" SAE Washer, Flat	4
6	807528	5/16" Washer, Lock	4

Side Cover - Left Side

Item No.	Stock No.	Description	Qty.
1	800062	5/16" x 3/4" Bolt, Carr.	4
2	804194	5/16" Nut, Standard	4
3	807522	Washer, SAE, 5/16"	4
4	807528	5/16" Washer, Lock	4
5	810501	Cover Side, L/H	1
6	812443	Plate, Cover, L/H	1

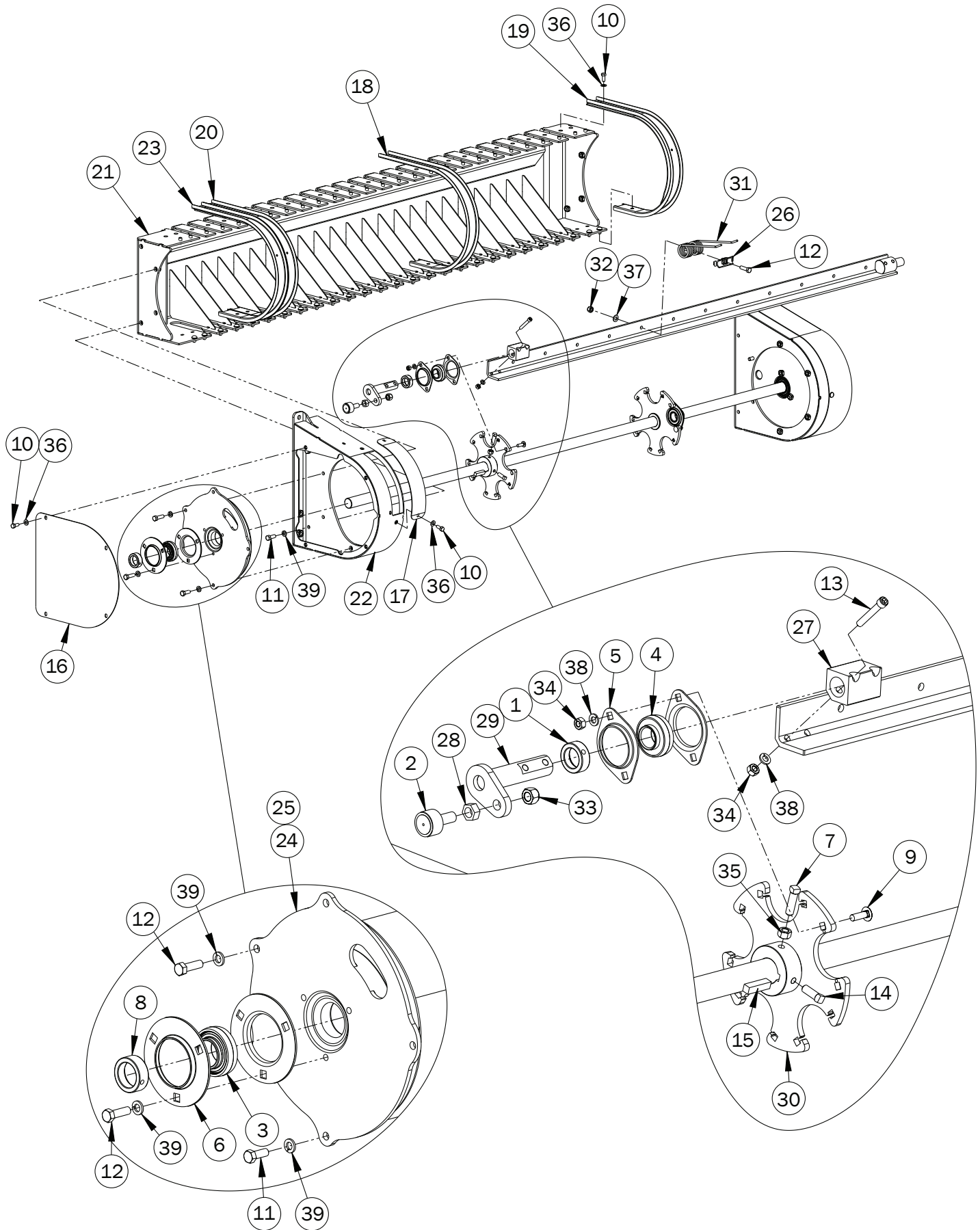
Top Cover - Hingeable



Top Cover - Hingeable

Item No.	Stock No.	Description	Qty.
1	807685	Pin, Cotter, 0.125" x 1"	1
2	800062	5/16" x 3/4" Bolt, Carr.	4
3	800197	3/8" x 1-1/4" Bolt, Standard	3
4	807043	Top Hingeable Cover	1
5	807034	Top Cover Hinge Brk, R/H	1
6	807035	Top Cover Hinge Brace	1
7	803994	7mm Bushing 3/8" ID	3
8	807033	Hinge - Top Cover	1
9	804194	5/16" Nut, Standard	4
10	807522	5/16" SAE Washer, Flat	4
11	807523	3/8" SAE Washer, Flat	7

Pickup - Right Side



Pickup - Right Side

Item No.	Stock No.	Description	Qty.
1	800045	Collar, Locking	5
2	804059	Stud Bearing	5
3	804061	Bearing/Locking Collar	1
4	804062	Bearing/Locking Collar	5
5	804064	Bearing Flange, 2 Bolt	10
6	804066	Bearing Flange, 3 Bolt	2
7	807156	3/8" x 1-1/4" Setscrew, Sq Hd	1
8	808355	Collar, Locking	1
9	807516	5/16" x 1" Bolt, Carr.	10
10	800209	5/16" x 3/4" Bolt, Standard	33
11	800195	3/8" x 1" Bolt, Standard	5
12	800197	3/8" x 1-1/4" Bolt, Standard	65
13	800228	5/16" x 2" Cap Screw, Socket Head, Gr. 8	10
14	800259	3/8" x 1" Setscrew, Sq Hd	1
15	807869	3/8" x 1-1/2" Key	1
16	803716r02	Cover, Pickup	1
17	803722	Access Cover	1
18	803730r01	Wrapper, Pickup	23
19	803732r01	Pickup Wrapper, Short, L/H (See pages 18-19)	1
20	803734r01	Pickup Wrapper, Short, R/H (See pages 18-19)	1
21	803742r02	Pickup Cross Frame	1
22	803746r03	Pickup Frame R/H	1
23	803748r01	Wrapper, Pickup, End, Short	2
24	807406	Cam Track	1
25	810787	Cam Track - Heavy Duty (Optional)	-
26	808596	Clamp, Pickup Tooth	60
27	803765	Tooth Bar, Block	5
28	803767	Cam Bearing Spacer	5
29	803773	Cam Arm	5
30	810383	Bearing Bracket Star Wheel	1
31	804113	Tooth, Pickup	60
32	806636	3/8" Nut, Pinch Lock	60
33	804190	1/2" Nut, Pinch Lock, Fine Thread	5
34	804194	5/16" Nut, Standard	20
35	800236	3/8" Nut, Standard	2
36	807522	5/16" SAE Washer, Flat	33
37	807523	3/8" SAE Washer, Flat	60
38	807528	5/16" Washer, Lock	20
39	804366	3/8" Washer, Lock	10
40	809470	Tooth Clamp Kit (Including items 12, 26, 31, 32 and 37.)	1

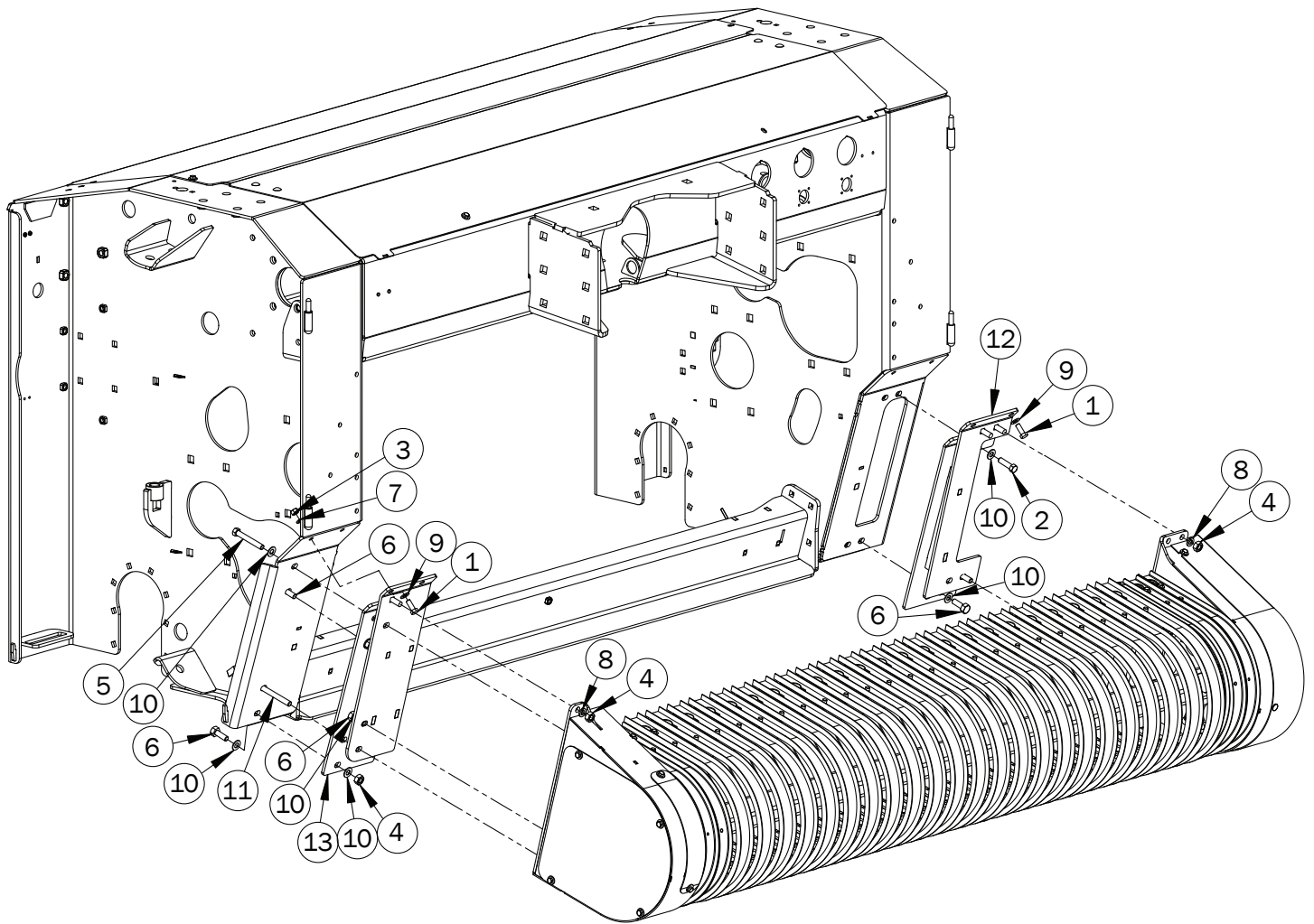
Pickup - Left Side

Item No.	Stock No.	Description	Qty.
1	800045	Collar, Locking	5
2	803586	Bearing	1
3	804061	Bearing/Locking Collar	1
4	804062	Bearing/Locking Collar	5
5	804064	Bearing Flange, 2 Bolt	10
6	804066	Bearing Flange, 3 bolt	2
7	804237	3" Flat Idler	1
8	807156	3/8" x 1-1/4" Setscrew, Sq Hd	1
9	807402	Internal Retaining Ring	1
10	808355	Collar, Locking	1
11	807516	5/16" x 1" Bolt, Carr.	10
12	800209	5/16" x 3/4" Bolt, Standard	2
13	800207	5/16" x 2-1/2" Bolt, Standard, Gr. 8	10
14	803623	3/8" x 3/4" Bolt, Standard	1
15	800195	3/8" x 1" Bolt, Standard	9
16	800197	3/8" x 1-1/4" Bolt, Standard	2
17	814019	5/8" x 2-1/4" Bolt, Standard	1
18	800259	3/8" x 1" Setscrew, Sq Hd	1
19	807869	3/8" x 1-1/2" Key	1
20	807101	Pickup Side Cover	1
21	803744r03	Pickup Frame L/H	1
22	807472	Washer	1
23	803755r02	Plate, Holder, Bearing	1
24	803760r01	Tightener Arm, Pickup Belt	1
25	803764	Tooth Bar	5
26	803766	Tooth Bar Shaft	5
27	810386	Main Shaft, Pickup	1
28	810383	Bearing Bracket Star Wheel	1
29	804042r01	Spacer - Belt Tightener	1
30	804194	5/16" Nut, Standard	20
31	800236	3/8" Nut, Standard	2
32	804198	5/8" Nut, Standard	1
33	807522	5/16" SAE Washer, Flat	2
34	807528	5/16" Washer, Lock	20
35	804366	3/8" Washer, Lock	12

Pickup - Left Side Drive

Item No.	Stock No.	Description	Qty.
1	800236	3/8" Nut, Standard	2
2	801171	L 1-1/4" Hub	2
3	802922	V Belt, BX54	1
4	804238	MBL127 Pulley	1
5	804239	MBL33 Pulley	1
6	807523	3/8" SAE Washer, Flat	1
7	808342	1/4" x 7/8" Bolt, Standard, Full Thread	4
8	808353	1/4" Washer, Lock, Gr. 8	4
9	813820	V Belt, B, 56.0 in., Cogged (Optional - for Raised Pickup)	-
10	803660	1/4" x 1-1/4" Key	2
11	807037	Tightener Pull Bracket - Pickup	1
12	803761	Threaded Rod, Belt Tightener, Pickup	1
13	804134	Spring, Extension Pickup Idler	1

Raised Pickup Option

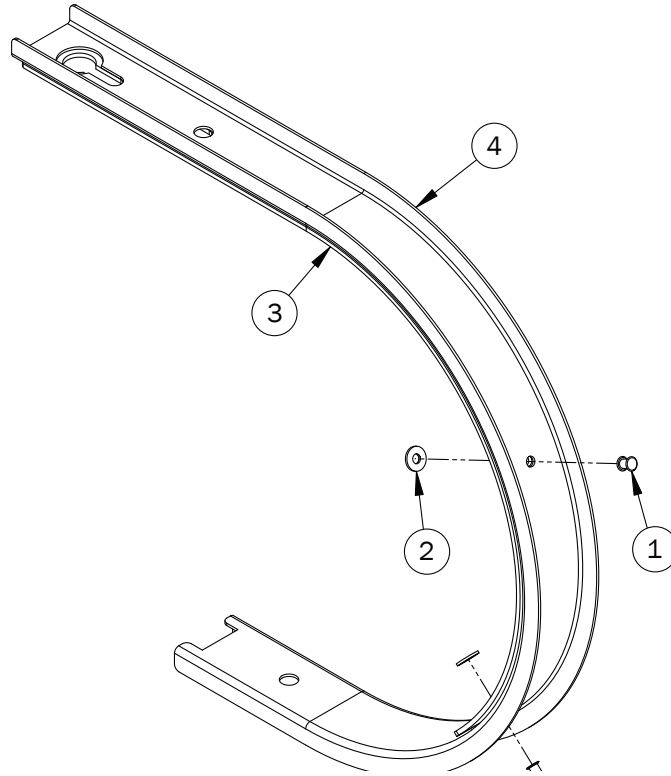


Raised Pickup Option

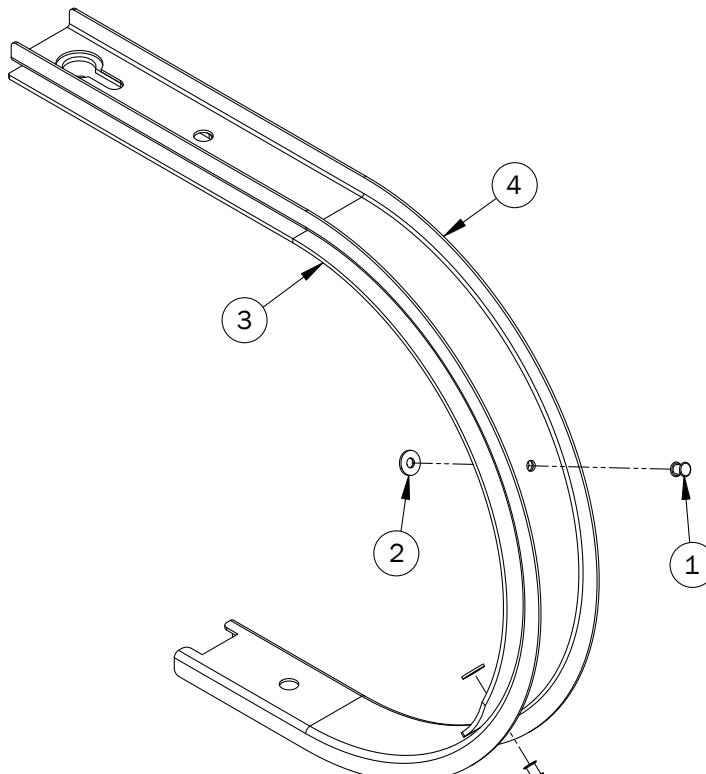
Item No.	Stock No.	Description	Qty.
1	800195	3/8" x 1" Bolt, Standard	4
2	800219	7/16" x 1-1/2" Bolt, Standard	2
3	800236	3/8" Nut, Standard	4
4	800240	7/16" Nut, Standard	9
5	803610	7/16" x 3" Bolt, Standard	1
6	803625	7/16" x 1-1/4" Bolt, Standard	7
7	804366	3/8" Washer, Lock, Gr. 8	4
8	806556	7/16" Washer, Lock	3
9	807523	3/8" SAE Washer, Flat	4
10	807799	7/16" SAE Washer, Flat	17
11	813846	7/16" x 3-1/2" Bolt, Standard	1
12	813838	Wedge 1, Pickup, L/H	1
13	813840	Wedge 2, Pickup, R/H	1

Pickup Wrappers, Short

Pickup Wrapper, Short - Right Side MC118R



Pickup Wrapper, Short - Left Side MC118L



Pickup Wrappers, Short

Pickup Wrapper, Short - Right Side MC118R

Item No.	Stock No.	Description	Qty.
1	800159	Rivet, Steel, Blind, 0.187"	2
2	800276	No. 10 Washer, Flat	2
3	803729	Spacer, Pickup Wrapper	1
4	803733r01	Wrapper, Pickup	1

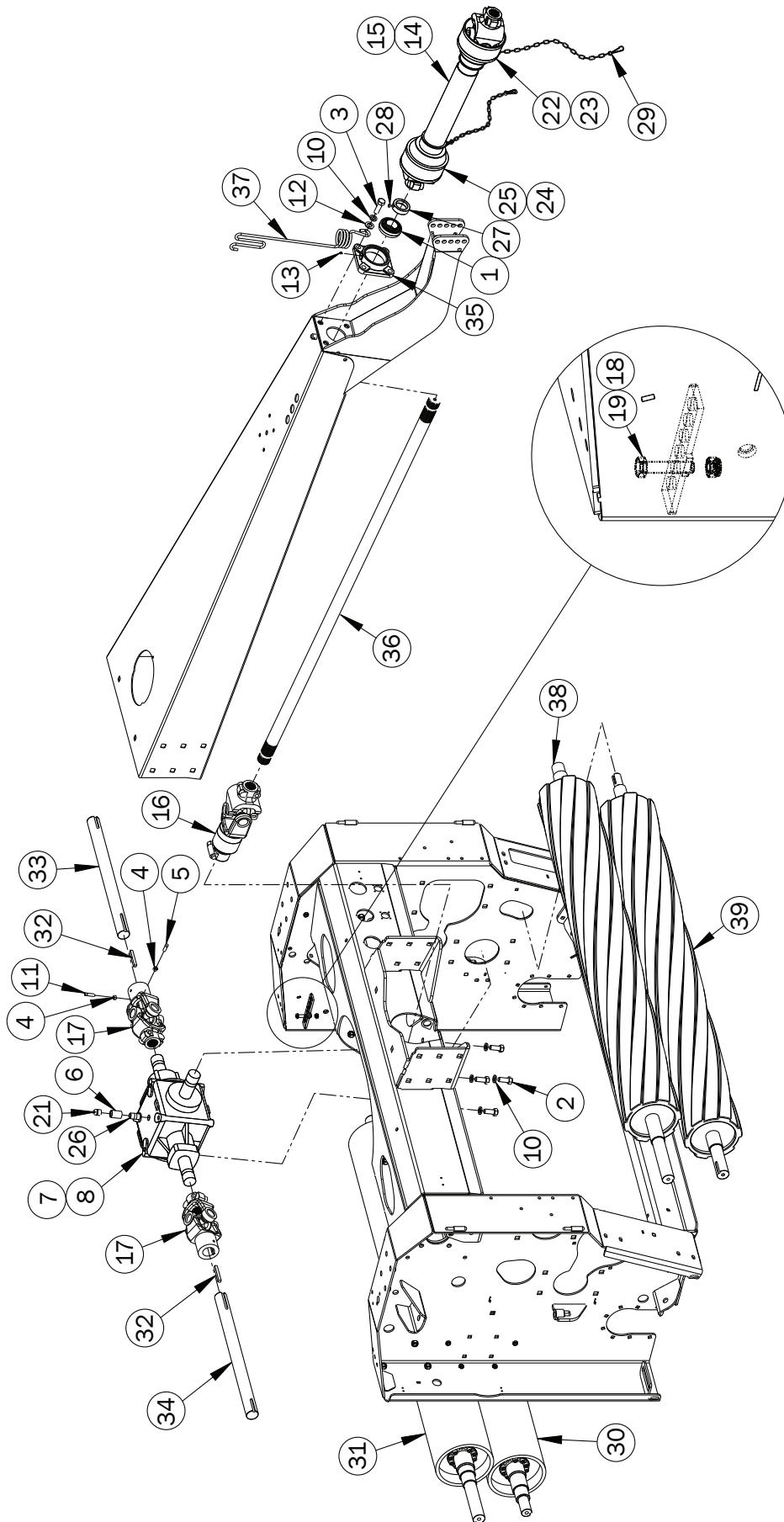
Pickup Wrapper, Short - Left Side MC118L

Item No.	Stock No.	Description	Qty.
1	800159	Rivet, Steel, Blind, 0.187"	2
2	800276	No. 10 Washer, Flat	2
3	803729	Spacer, Pickup Wrapper	1
4	803733r01	Wrapper, Pickup	1

Main Frame & Hitch Assembly

Item No.	Stock No.	Description	Qty.
4	800164	1/2" x 1" Bolt, Standard	4
5	800184	1/4" x 3/4" Bolt, Standard	1
6	800197	3/8" x 1-1/4" Bolt, Standard	4
7	800206	5/16" x 2" Bolt, Standard	1
8	800209	5/16" x 3/4" Bolt, Standard	26
9	800216	5/8" x 4-1/2" Bolt, Standard	2
10	800233	1/4" Nut, Standard	1
11	800240	7/16" x Nut, Standard	8
12	803616	1/2" x 4-1/2" Bolt, Fine Thread, Gr. 8 (Optional)	-
13	804090	Cast Hitch Top (Optional)	-
14	804093	Clevis, Cast Hitch (Optional)	-
15	804194	5/16" Nut, Standard	8
16	804196	1/2" Nut, Standard	1
17	804197	1/2" Nut, Standard, Fine Thread (Optional)	-
18	804198	5/8" Nut, Standard	16
19	804301	Spring, Compression	1
20	804366	3/8" Washer, Lock, Spring, Gr. 8	4
21	804367	1/2" Washer, Lock, Spring, Gr. 8	13
22	804368	5/8" Washer, Lock	16
23	806556	7/16" Washer, Lock	8
24	807403	3/16" Lynch Pin	1
25	807522	5/16" SAE Washer, Flat	23
26	807528	5/16" Washer, Lock, Spring, Gr. 8	8
27	807550	Side Wind Jake	1
28	812149	Cast Hitch Top, Austempered (Optional)	-
29	812465	Chain, Travel Safety	1
30	812700	1/2" x 1-1/2" Bolt, Standard, Gr. 8	9
31	814062	5/16" x 1-1/2" Bolt, Flange	2
32	808714	Shim, Main Crossbeam (Optional)	-
33	803824	Service Cover, Drive Line	1
34	803827	Cover, Safety, PTO	1
35	807578	Strap - Safety, PTO	1
36	803855	Jack Mount Bracket	1
37	803857	Bracket, Jack Storage	1
38	803869	Crossbeam, Cylinder	1
39	810476	Plate, Reinforcement, Rear, Crossbeam	1
40	810437	Crossbeam, Main	1
41	812732	Bracket, Chain, Travel Safety	2
42	810427	Cover, Front, A-Frame	1
43	810429	Cover, Back, A-Frame	1
44	812264	Main Frame, L/H	1
45	812263	Main Frame, R/H	1
46	810446	A-Frame	1
47	813946	Hitch, Macerator	1

Drive Line Assembly

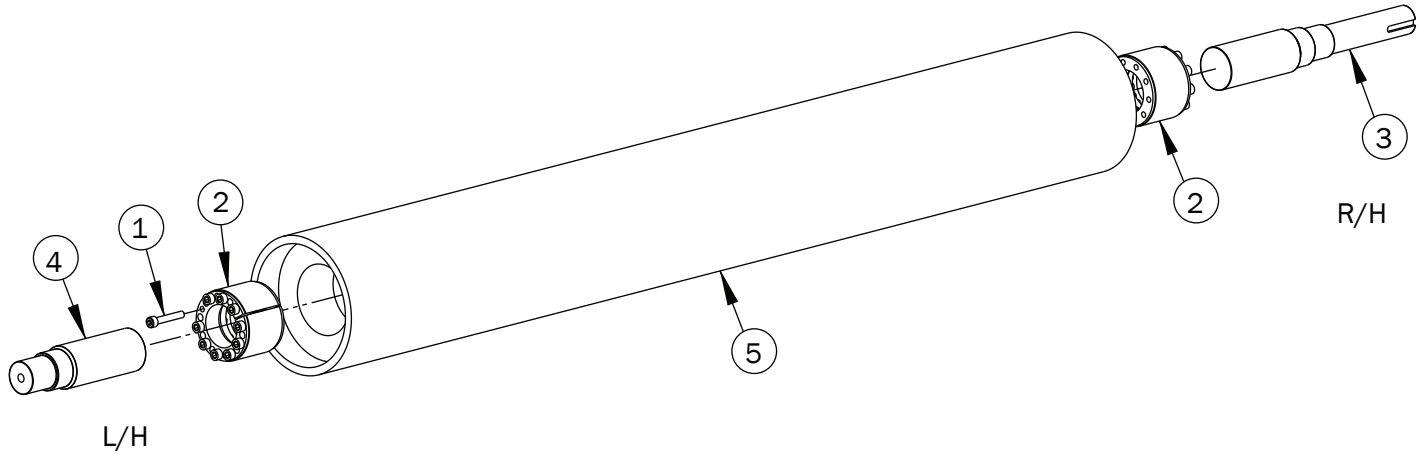


Drive Line Assembly

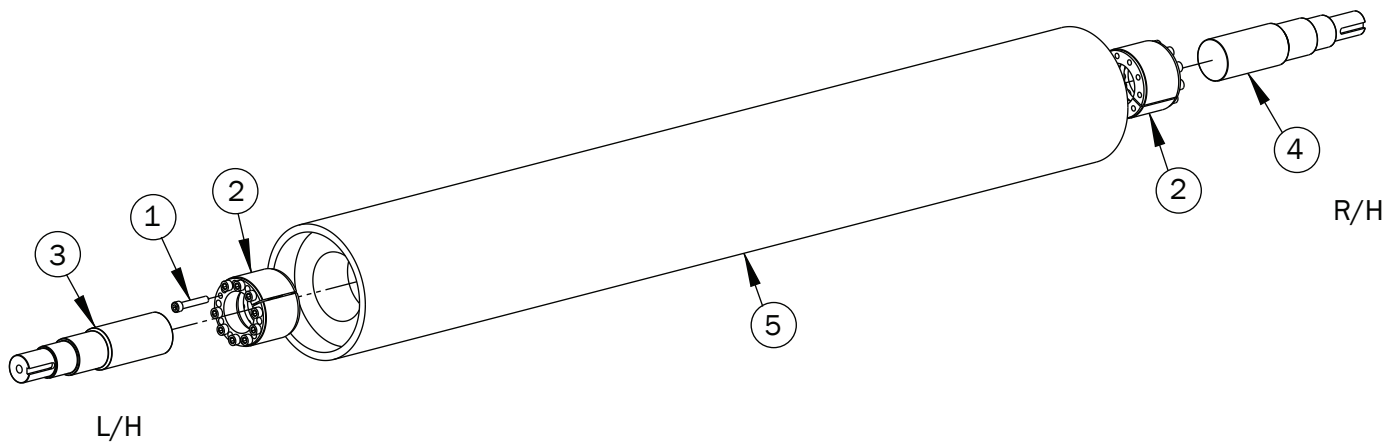
Item No.	Stock No.	Description	Qty.
1	800048	Bearing	1
2	800211	5/8" x 1-1/2" Bolt, Standard	4
3	800212	5/8" x 2" Bolt, Standard	4
4	800236	3/8" Nut, Standard	4
5	800259	3/8" x 1" Setscrew, Sq Hd	2
6	800876	Coupling, Black 1/2"	1
7	804081	Gear Box, Black, 1000 RPM (See pages 28-29)	1
8	804082	Gear Box, Silver, 540 RPM (See pages 26-27)	1
10	804368	5/8" Washer, Lock	8
11	807156	3/8" x 1-1/4" Setscrew, Sq Hd	2
12	807525	Washer, SAE, 5/8"	1
13	807558	Nipple, Grease 1/4" NF	1
14	807562	PTO Drive Shaft Assembly, 540 RPM (See pages 30-31)	1
15	807563	PTO Drive Shaft Assembly, 1000 RPM (See pages 32-33)	1
16	807564	Over-Running Clutch (See pages 34-35)	1
17	807565	U Joint (See pages 36-37)	2
18	814771	Kit, Bolt, Shear, Nut, Metric, Black, 10 x 50, Gr. 8.8 (Shear Bolt 1000 RPM)	1
19	814770	Kit, Bolt, Shear, Nut, Metric, Black, 12 x 65, Gr. 8.8 (Shear Bolt 540 RPM)	1
21	807866	Plug, 1/2" NPT Vented	1
22	808044	Shaft, Outer Half, 1000 RPM	1
23	808045	Shaft, Outer Half, 540 RPM	1
24	808046	Shaft, Inner Half, 540 RPM	1
25	808047	Shaft, Inner Half, 1000 RPM	1
26	808107	Nipple, Black 1/2" x 1-1/2"	1
27	808109	Collar, Locking	1
28	808200	Screw, Set, 3/8" x 3/8"	1
29	808776	Chain, Safety Tube, PTO	2
30	813793	Steel Roll, Bottom, Heavy Duty (See pages 24-25)	1
31	813796	Steel Roll, Top, Heavy Duty (See pages 24-25)	1
32	812749	3/8" x 3" Key	2
33	803897	Stub, Drive Shaft	1
34	807041	Stub, Drive Shaft	1
35	807890	Housing, 4 Bolt	1
36	804087	Shaft, Drive	1
37	807513	Spring - Hose Holder	1
38	808528	Top Rubber Roll	1
39	808527	Bottom Rubber Roll	1

Steel Roll Assembly

Top Steel Roll Assembly A66038



Bottom Steel Roll Assembly A66037



Steel Roll Assembly

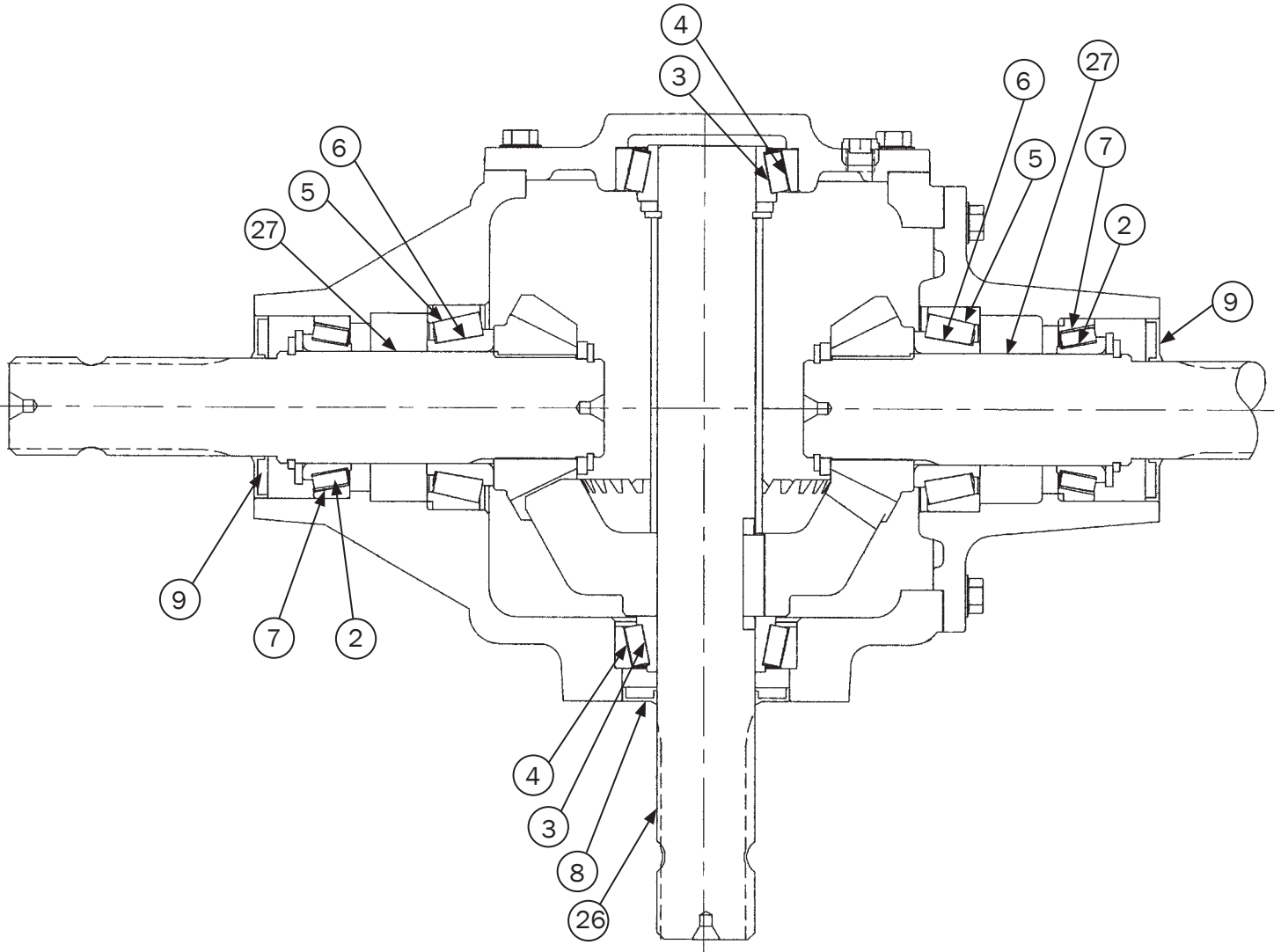
Top Steel Roll Assembly A66038

Item No.	Stock No.	Description	Qty.
1	808123	10mm x 60mm Capscrew, Socket Head, Gr. 8	20
2	808128	B-Lock Hub	2
3	812329	Stub Shaft, R/H, Top	1
4	812330	Stub Shaft, L/H, Top	1
5	813790	Steel Roll Tube, Heavy Duty	1

Bottom Steel Roll Assembly A66037

Item No.	Stock No.	Description	Qty.
1	808123	10mm x 60mm Capscrew, Socket Head, Gr. 8	20
2	808128	B-Lock Hub	2
3	812327	Stub Shaft, L/H, Bottom	1
4	812328	Stub Shaft, R/H, Bottom	1
5	813790	Steel Roll Tube, Heavy Duty	1

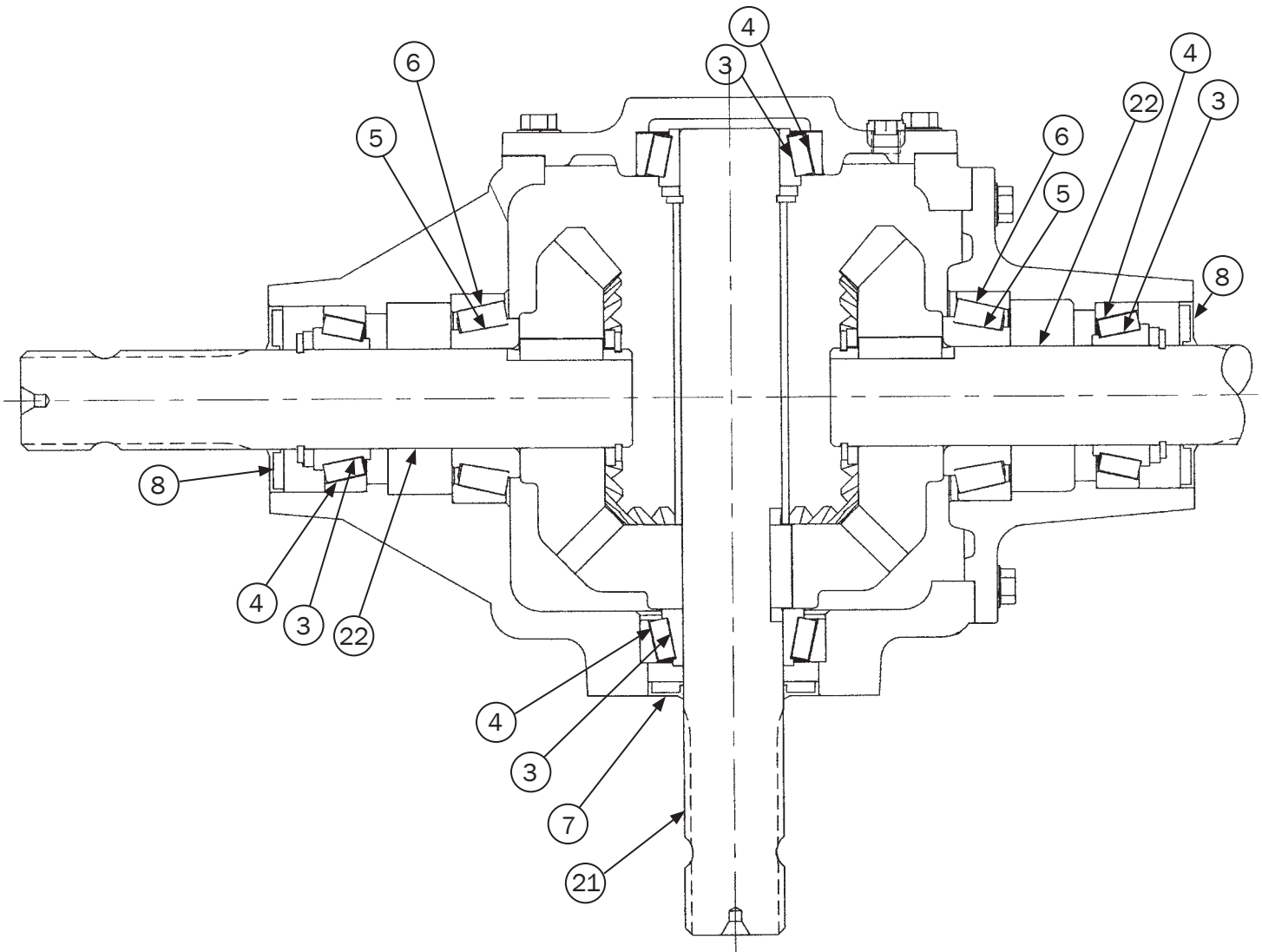
540 RPM Gearbox - 804082



540 RPM Gearbox - 804082

Item No.	Stock No.	Description	Qty.
2	807824	Brg. Cone LM104949	2
3	807825	Brg. Cone 25581	2
4	807820	Brg. Cup 25520	2
5	807819	Brg. Cup 3730	2
6	807823	Brg. Cone 3780	2
7	807818	Brg. Cup LM104912	2
8	806268	Oil Seal - Viton	1
9	806269	Oil Seal - Viton Ø1.75 - 3.27	2
26	807851	Shaft - Cross	1
27	807836	Shaft - Quill	2

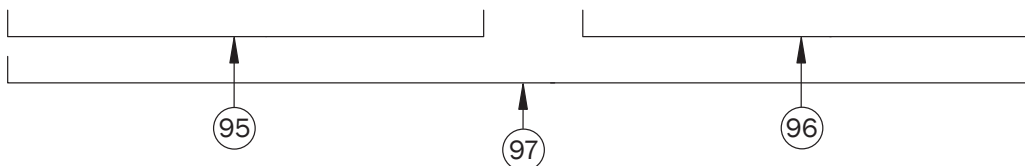
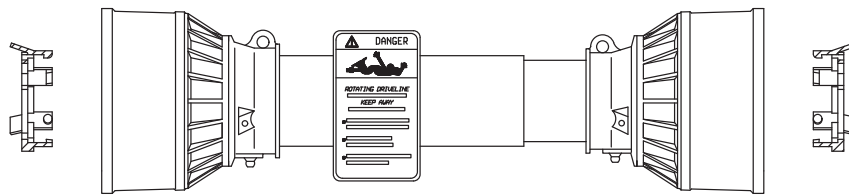
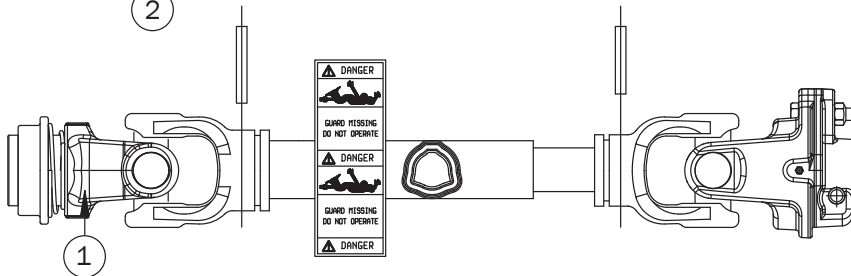
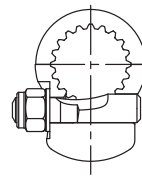
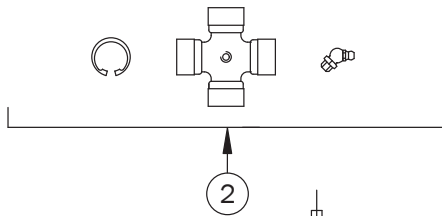
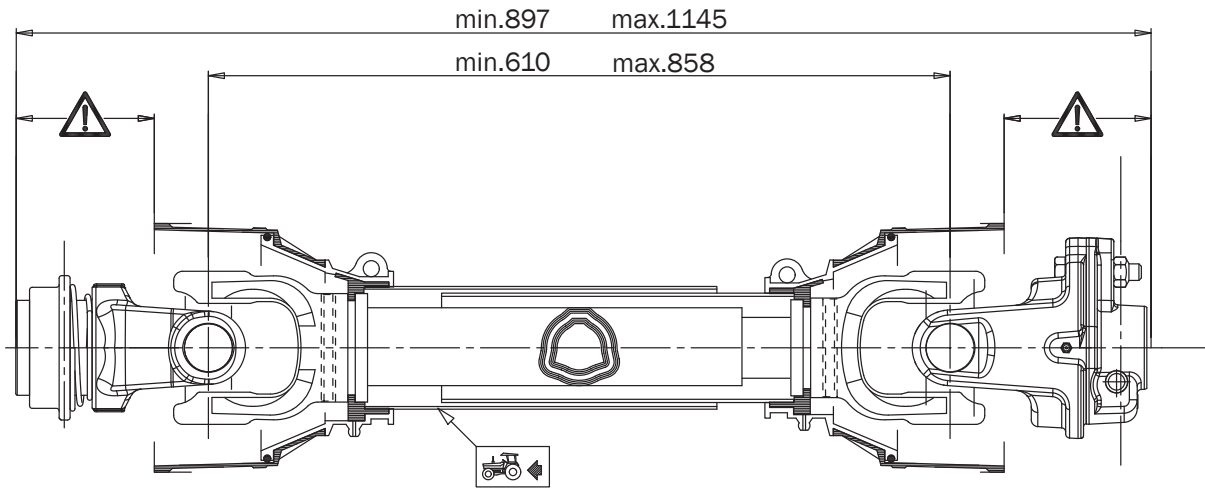
1000 RPM Gearbox - 804081



1000 RPM Gearbox - 804081

Item No.	Stock No.	Description	Qty.
3	807825	Brg. Cone 25581	4
4	807820	Brg. Cup 25520	4
5	807826	Brg. Cone 3782	2
6	807819	Brg. Cup 3730	2
7	806268	Oil Seal - Viton	1
8	806269	Oil Seal - Viton Ø1.75 - 3.27	2
21	807851	Shaft - Cross	1
22	806138	Shaft - Quill	2

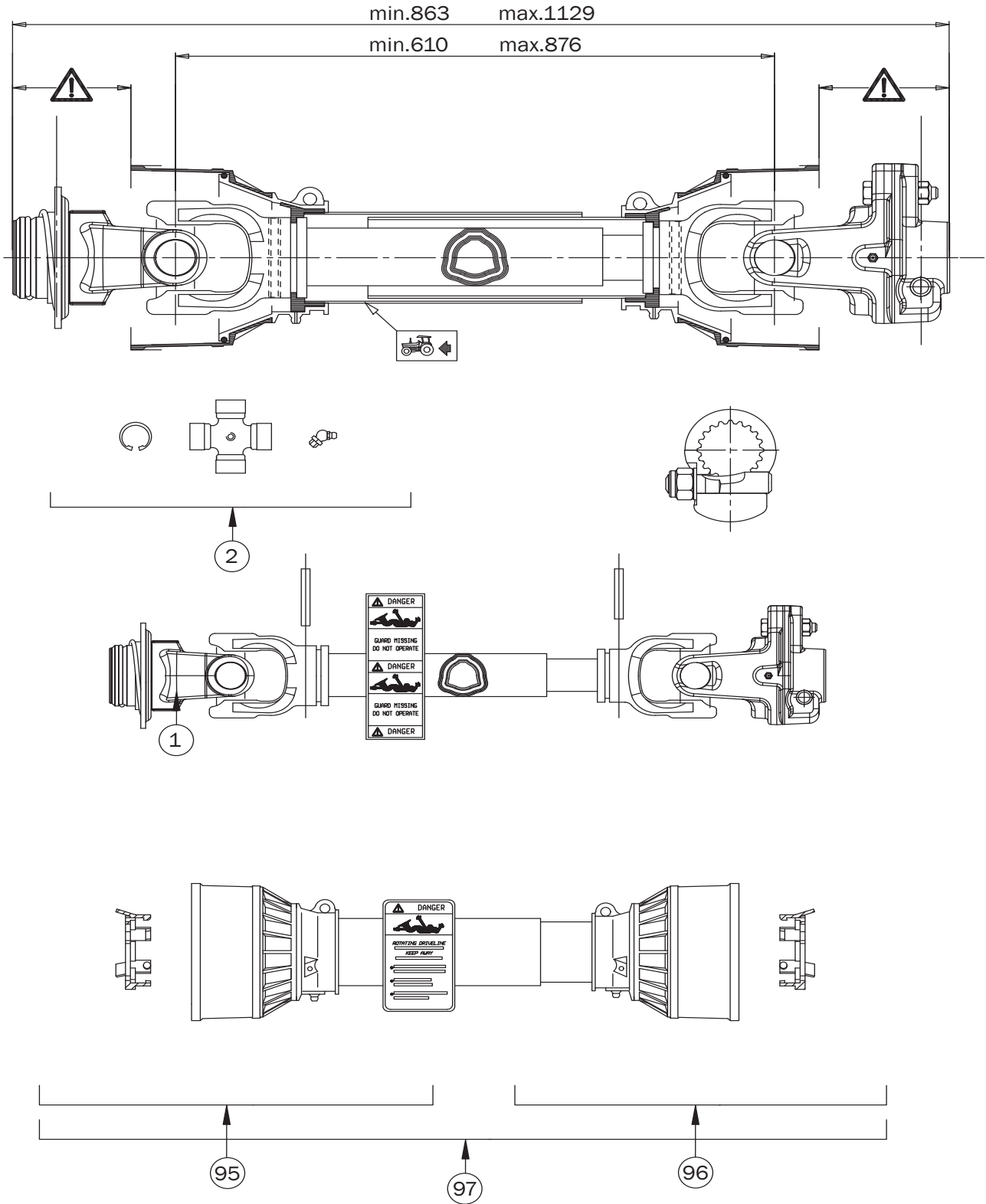
540 RPM Drive Shaft - 807562



540 RPM Drive Shaft - 807562

Item No.	Stock No.	Description	Qty.
1	807964	Yoke S9 1 3/8Z6 RT	1
2	807966	Cross Journal Assembly	2
95	808053	Outer Half Shaft Shield	1
96	808054	Inner Half Shaft Shield	1
97	808057	Complete Shield	1

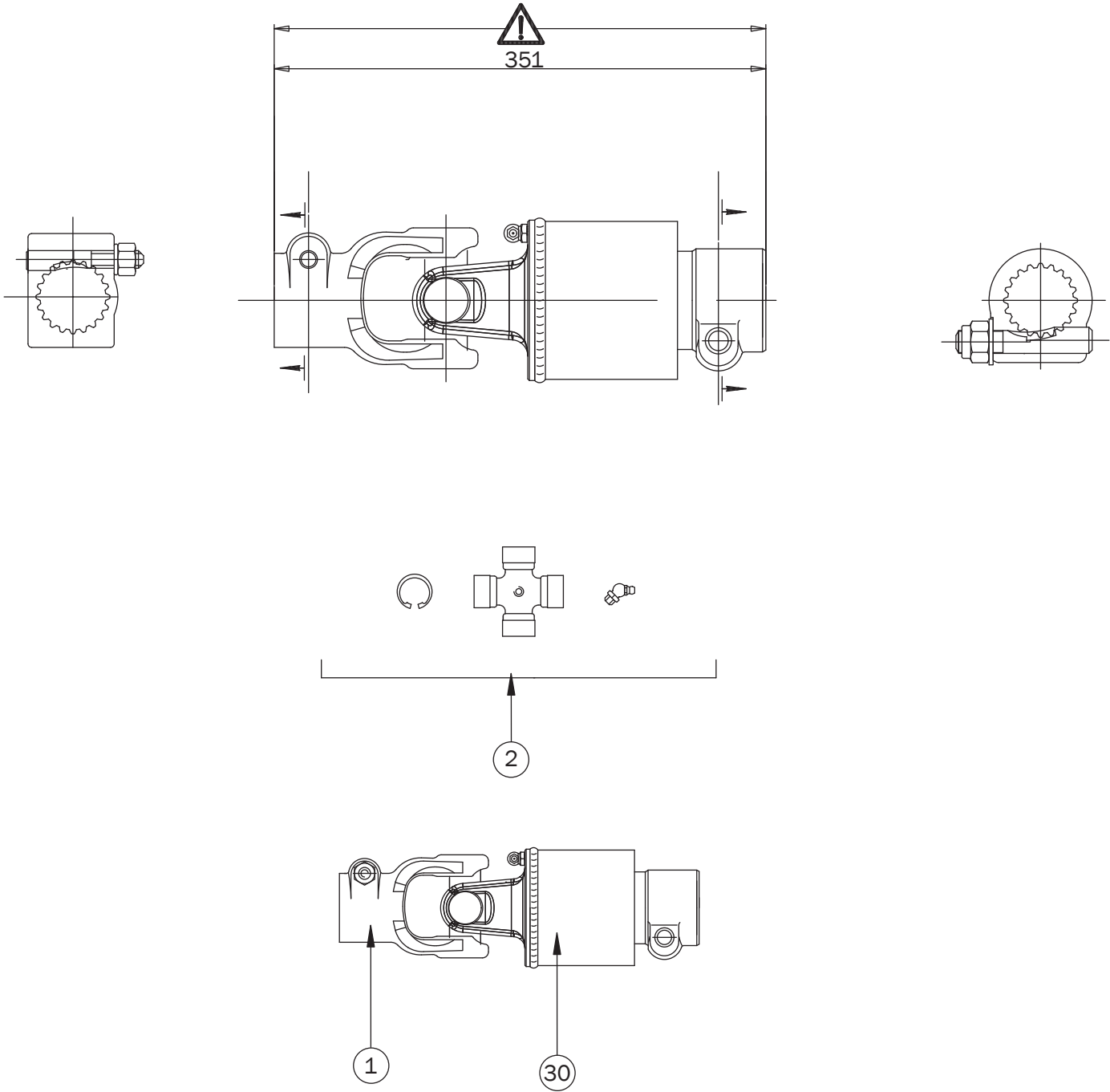
1000 RPM Drive Shaft - 807563



1000 RPM Drive Shaft - 807563

Item No.	Stock No.	Description	Qty.
1	807965	Yoke	1
2	807967	Cross Journal Assembly	2
95	808052	Outer Half Shaft Shield	1
96	808055	Inner Half Shaft Shield	1
97	808056	Complete Shield	1

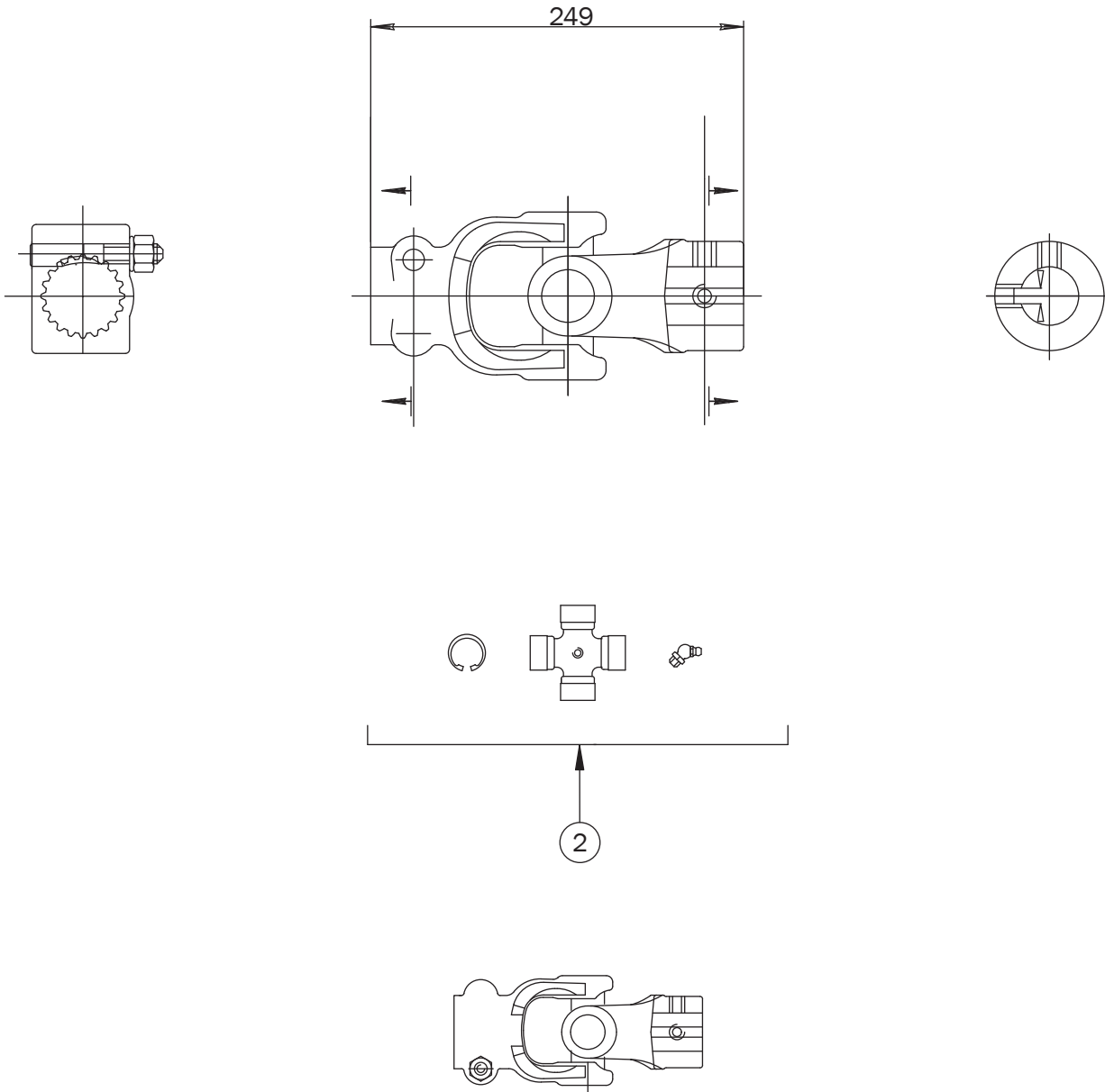
Over-Running Clutch - 807564



Over-Running Clutch - 807564

Item No.	Stock No.	Description	Qty.
1	808068	Yoke, Size 8 C, Bolt 1-3/4" 20SP (017)	1
2	807966	Cross Journal Assembly	1
30	808072	Yoke and Over Run Clutch, Set, PTO	1

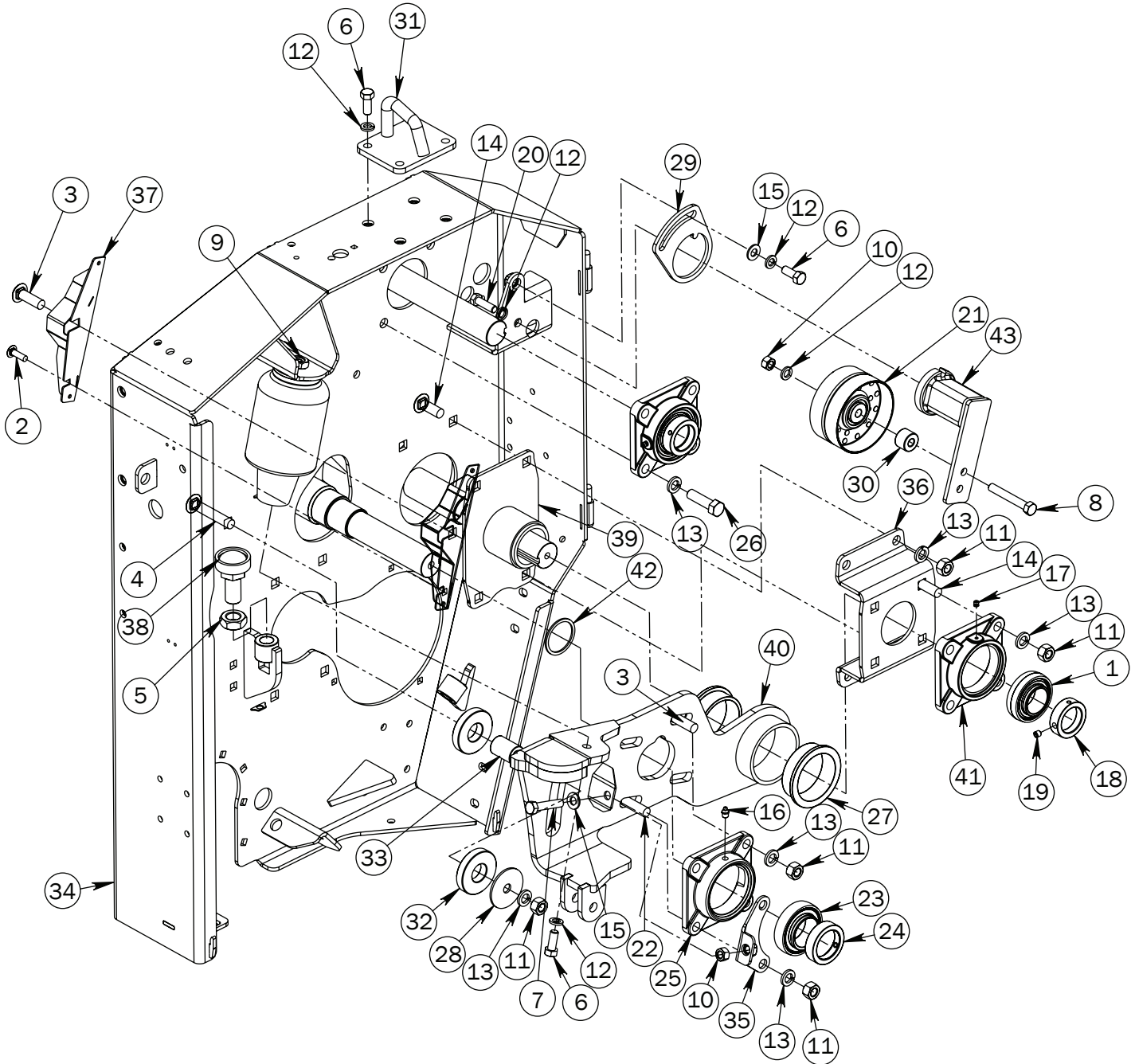
Gearbox U-Joints - 807565



Gearbox U-Joints - 807565

Item No.	Stock No.	Description	Qty.
2	807966	Cross Journal Assembly	1

Right Side - View A

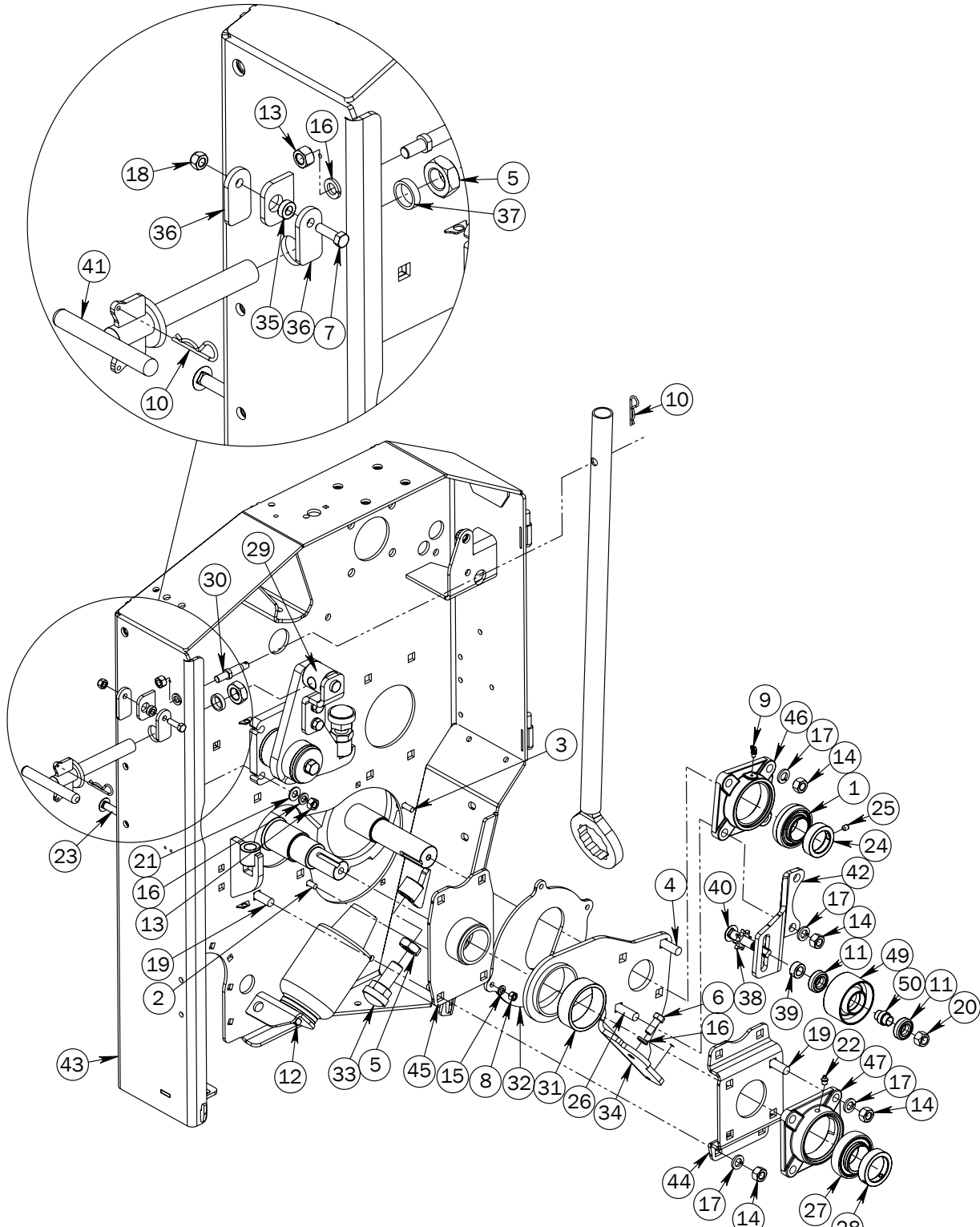


Right Side - View A

Item No.	Stock No.	Description	Qty.
1	800048	Bearing	2
2	800059	3/8" x 1-1/4" Bolt, Car. (See page 40, Item 3)	-
3	800065	5/8" x 2" Bolt, Carr.	3
4	800068	5/8" x 3-1/2" Bolt, Carr.	1
5	800133	1" Nut, Jam	1
6	800166	1/2" x 1-1/4" Bolt, Standard	6
7	800170	1/2" x 2-1/2" Bolt, Standard, Full Thread	1
8	800174	1/2" x 3-1/2" Bolt, Standard	1
9	804155	3/4" Nut, Jam, NF	1
10	804196	1/2" Nut, Standard	2
11	804198	5/8" Nut, Standard	13
12	804367	1/2" Washer, Lock, Spring, Gr. 8	8
13	804368	5/8" Washer, Lock	17
14	807517	5/8" x 1-3/4" Bolt, Carr.	7
15	807524	1/2" SAE Washer, Flat	2
16	807556	Nipple, Grease, 1/8 MPT	1
17	807558	Nipple, Grease, 1/4" NF	2
18	808109	Collar, Locking	2
19	808200	Screw, Set, 3/8" x 3/8"	3
20	808362	12mm x 40mm Bolt, Metric	1
21	808522	5" Idler Pulley	1
22	810550	5/8" x 2-1/4" Bolt, Carr.	2
23	812463	Bearing	1
24	812635	Collar, Locking	1
25	813325	Housing, 4 Bolt	1
26	814019	5/8" x 2-1/4" Bolt, Standard	4
27	801484	Bushing, Steel Roll Pivot	2
28	803884	2-3/4" Washer	1
29	807052	Bracket, Rubber Roll Belt Tightener	1
30	808530	Spacer, Tightener	1
31	807591	Lifting Hook	1
32	810496	Washer, Guide	2
33	810497	Trunnion, Pivot Arm, Steel Roll	1
34	812263	Main Frame, R/H	1
35	812459	Bracket, Belt Tightening, R/H	1
36	812354	Bearing Bracket, Rubber Roll, R/H	1
37	812340	Shield, Anti-Wrapper, R/H	1
38	812720	Bumper, Rubber	1
39	812362	Pivot Arm Holder, R/H	1
40	814522	Pivot Arm, Steel Roll, R/H	1
41	807890	Housing, 4 Bolt	2
42	812368	Shim, Steel Roll (Optional)	-
43	808966	Tightener	1

Right Side - View B

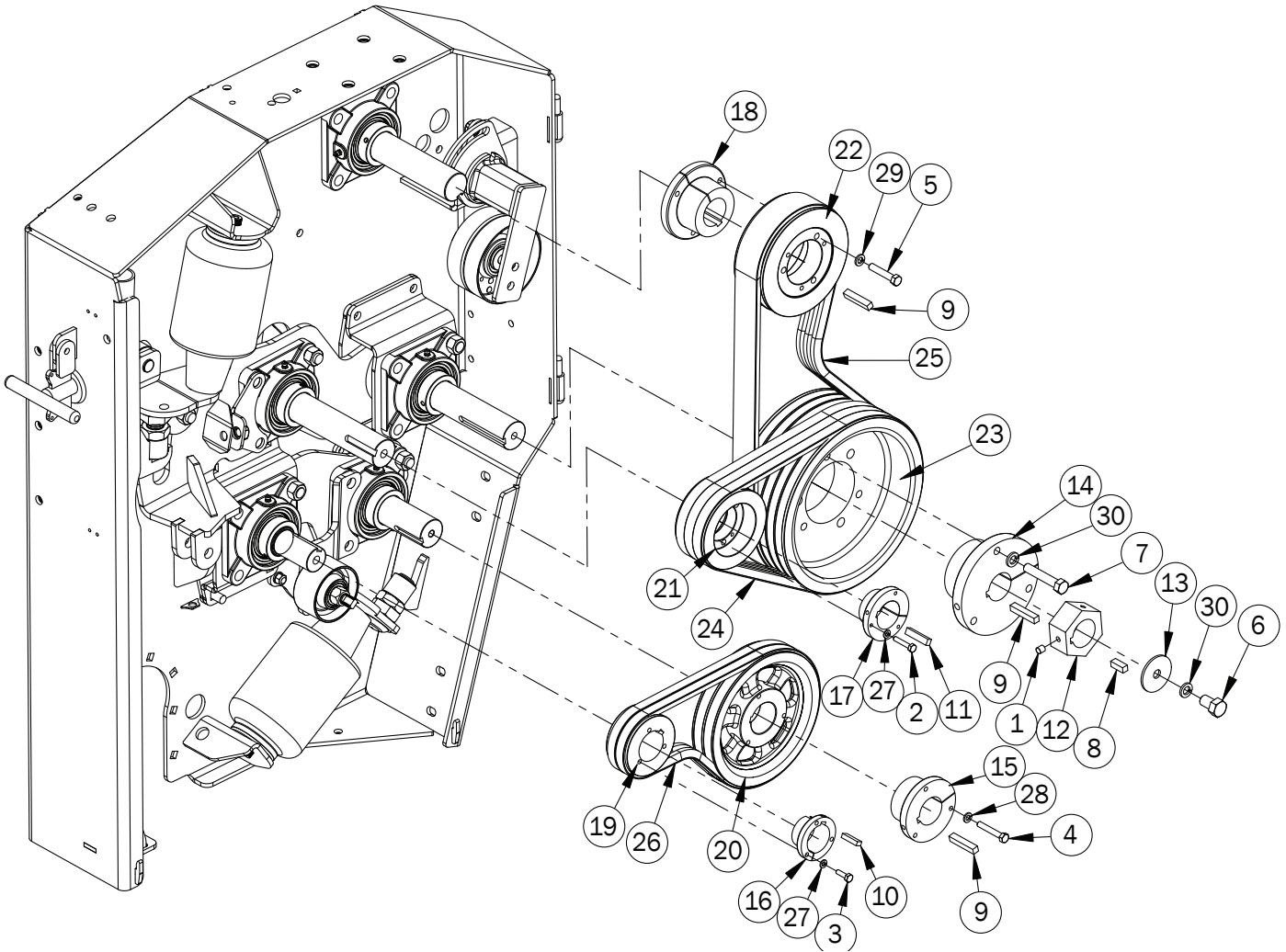
Item No.	Stock No.	Description	Qty.
1	800048	Bearing	1
2	800057	3/8" x 1" Bolt, Carr.	3
3	800059	3/8" x 1-1/4" Bolt, Carr.	1
4	800065	5/8" x 2" Bolt, Carr.	2
5	800133	1" Nut, Jam	2
6	800166	1/2" x 1-1/4" Bolt, Standard	1



Right Side - View B

Item No.	Stock No.	Description	Qty.
7	800197	3/8" x 1-1/4" Bolt, Standard	1
8	800236	3/8" Nut, Standard	4
9	801631	Nipple Grease, 45 Degree, 1/4	1
10	801820	Pin, R, 1/8"	2
11	803583	Bearing	2
12	804155	3/4" Nut, Jam, NF	1
13	804196	1/2" Nut, Standard	5
14	804198	5/8" Nut, Standard	14
15	804366	3/8" Washer, Lock, Spring, Gr. 8	3
16	804367	1/2" Washer, Lock, Spring, Gr. 8	6
17	804368	5/8" Washer, Lock	14
18	806636	3/8" Nut, Pinch Lock	1
19	807517	5/8" x 1-3/4" Bolt, Carr.	8
20	807521	5/8" Nut, Pinch Lock	1
21	807524	1/2" SAE Washer, Flat	4
22	807556	Nipple Grease, 1/8 MPT	1
23	807706	1/2" x 1-3/4" Bolt, Carr.	4
24	808109	Collar, Locking	1
25	808200	Screw, Set, 3/8" x 3/8"	2
26	810550	5/8" x 2-1/4" Bolt, Carr.	2
27	812463	Bearing	1
28	812635	Collar, Locking	1
29	803929r01	Gap Adjuster, R/H (See pages 54-55)	1
30	807884	Stud - Reversing Wrench Holder	1
31	801481	Bushing, Pivot	1
32	803895	Rubber Roll Cover	1
33	803908	Rubber Bumper	1
34	803915	Pivot Arm, Rubber Roll, R/H	1
35	803994	7mm Bushing 3/8" ID	1
36	804035r01	Lock, Crank	2
37	804037	Crank Arm Spacing Bushing	1
38	804039r01	Belt Tightener Sprocket	1
39	804042r02	Spacer - Belt Tightener	1
40	807487	Bolt, Belt Tightener	1
41	804049r01	Rubber Bumper Crank	1
42	804050r02	Bracket, Belt Tightening	1
43	812263	Main Frame, R/H	1
44	812357	Bracket, Roll Bearing	1
45	812360	Holder, Pivot Arm	1
46	807890	Housing, 4 Bolt	1
47	813736	Housing, 4 Bolt	1
48	807028r01	Reversing Wrench	1
49	807456	Pulley - Idler - 3.5"	1
50	807457	Spindle - Idler	1

Right Side - Drives

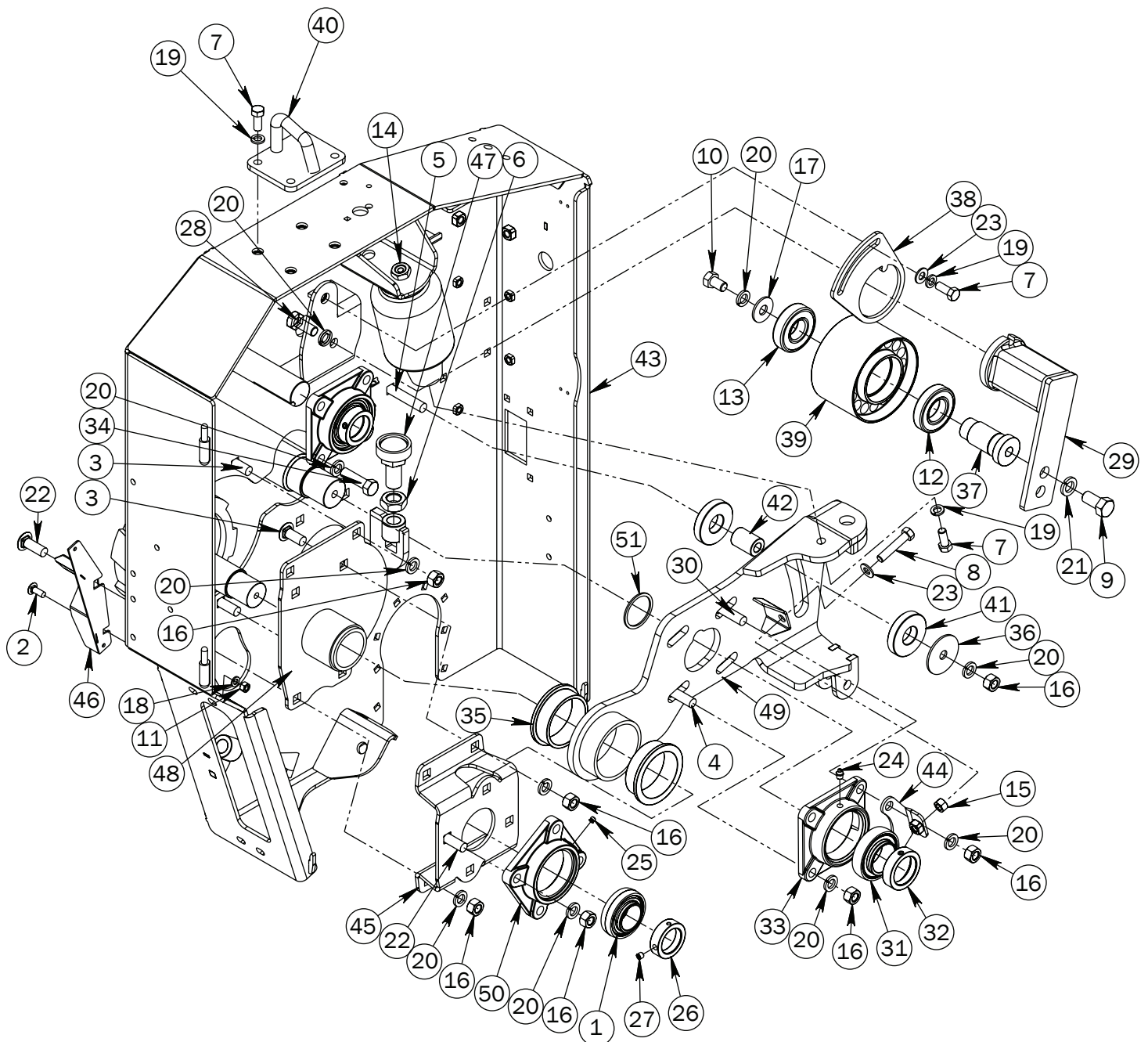


Right Side - Drives

Item No.	Stock No.	Description	Qty.
1	808200	Screw, Set, 3/8" x 3/8"	2
2	808341	1/4" x 1-3/8" Bolt, Standard, Full Thread	3
3	808342	1/4" x 7/8" Bolt, Standard, Full Thread	3
4	808343	5/16" x 2" Bolt, Standard, Full Thread	3
5	808340	3/8" x 2" Bolt, Standard, Full Thread	3
6	800164	1/2" x 1" Bolt, Standard	1
7	808339	1/2" x 2-3/4" Bolt, Standard, Full Thread	3
8	803661	3/8" x 1" Key	1
9	803662	3/8" x 2" Key	3
10	808344	3/8" x 1/4" x 1-1/4" Key	1
11	808345	3/8" x 5/16" x 1-3/4" Key	1
12	804116	Reversing Hex Block	1
13	807794	Washer - Hex Block	1
14	801169	Hub, E 1-3/4"	1
15	806941	Hub, SK 1-3/4"	1
16	806940	Hub, SH 1-1/2"	1
17	801176	Hub, SDS 1-3/4"	1
18	801177	Hub, SF 1-3/4"	1
19	806938	2B34 Pulley	1
20	806939	2B80 Pulley	1
21	804232	3-5V5.2 Pulley	1
22	804233	3-5V7.1 Pulley	1
23	804236	6-5V10.9 Pulley	1
24	802911	V-Belt, 5VX450	3
25	806942	V-Belt, 3-5VX630 Banded	1
26	802917	V-Belt, BX36	2
27	808353	1/4" Washer, Lock	6
28	807528	5/16" Washer, Lock	3
29	804366	3/8" Washer, Lock	3
30	804367	1/2" Washer, Lock	4

Left Side - View A

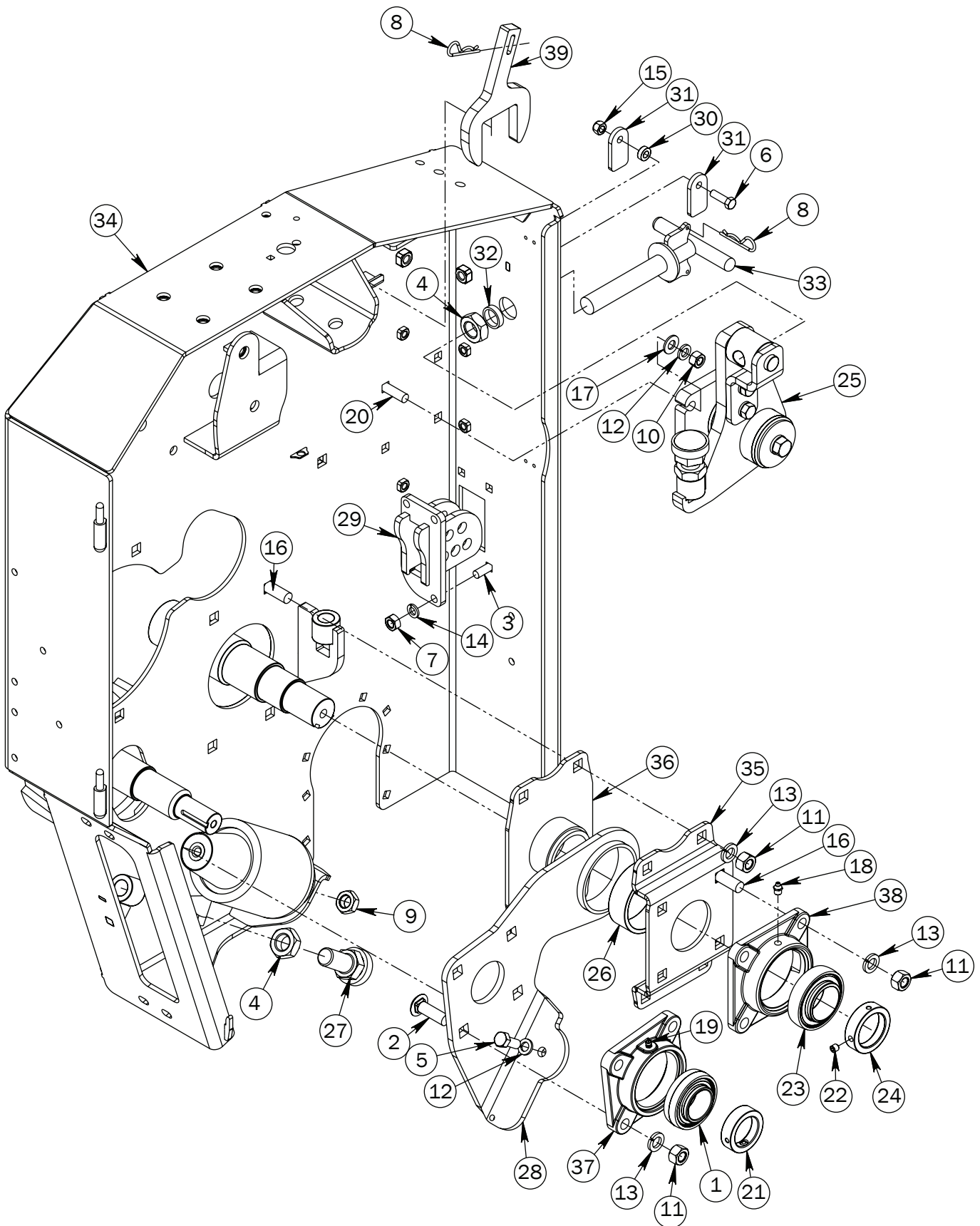
Item No.	Stock No.	Description	Qty.
1	800048	Bearing	2
2	800057	3/8" x 1" Bolt, Carr.	1
3	800064	5/8" x 1-1/2" Bolt, Carr.	4
4	800065	5/8" x 2" Bolt, Carr.	2
5	800068	5/8" x 3-1/2" Bolt, Carr.	1
6	800133	1" Nut, Jam	1
7	800166	1/2" x 1-1/4" Bolt, Standard	6
8	800170	1/2" x 2-1/2" Bolt, Standard, Full Thread	1



Left Side - View A

Item No.	Stock No.	Description	Qty.
9	800189	3/4" x 1-1/2" Bolt, Standard	1
10	800210	5/8" x 1" Bolt, Standard	1
11	800236	3/8" Nut, Standard	1
12	803585	Bearing	1
13	803587	Bearing	1
14	804155	3/4" Nut, Jam, NF	1
15	804196	1/2" Nut, Standard	1
16	804198	5/8" Nut, Standard	15
17	804365	5/8" Washer, Flat	1
18	804366	3/8" Washer, Lock, Gr. 8	1
19	804367	1/2" Washer, Lock	6
20	804368	5/8" Washer, Lock	21
21	804369	3/4" Washer, Lock	1
22	807517	5/8" x 1-3/4" Bolt, Carr.	6
23	807524	1/2" SAE Washer, Flat	2
24	807556	Nipple, Grease, 1/8 MPT	1
25	807558	Nipple, Grease, 1/4" NF	2
26	808109	Collar, Locking	2
27	808200	Screw, Set, 3/8" x 3/8"	3
28	808363	16mm x 40mm Bolt, Metric	1
29	808965	Tightener	1
30	810550	5/8" x 2-1/4" Bolt, Standard	2
31	812463	Bearing	1
32	812635	Collar, Locking	1
33	813325	Housing, 4 Bolt	1
34	814019	5/8" x 2-1/4" Bolt, Standard	4
35	801484	Bushing, Steel Roll Pivot	2
36	803884	2-3/4" Washer	1
37	803892	Shaft - Steel Roll Drive Spindle	1
38	803894	Belt Tightener Holder	1
39	807461	Pulley - Idler - 6"	1
40	807591	Lifting Hook	1
41	810496	Washer, Guide	2
42	810497	Trunnion, Pivot Arm, Steel Roll	1
43	812264	Main Frame, L/H	1
44	812456	Bracket, Belt Tightening, L/H	1
45	812351	Bearing Bracket, Rubber Roll, L/H	1
46	812337	Shield, Anti-Wrapper, L/H	1
47	812720	Bumper, Rubber	1
48	812365	Holder, Pivot Arm, L/H	1
49	814520	Pivot Arm, Steel Roll, L/H	1
50	807890	Housing, 4 Bolt	2
51	812368	Shim, Steel Roll (Optional)	-

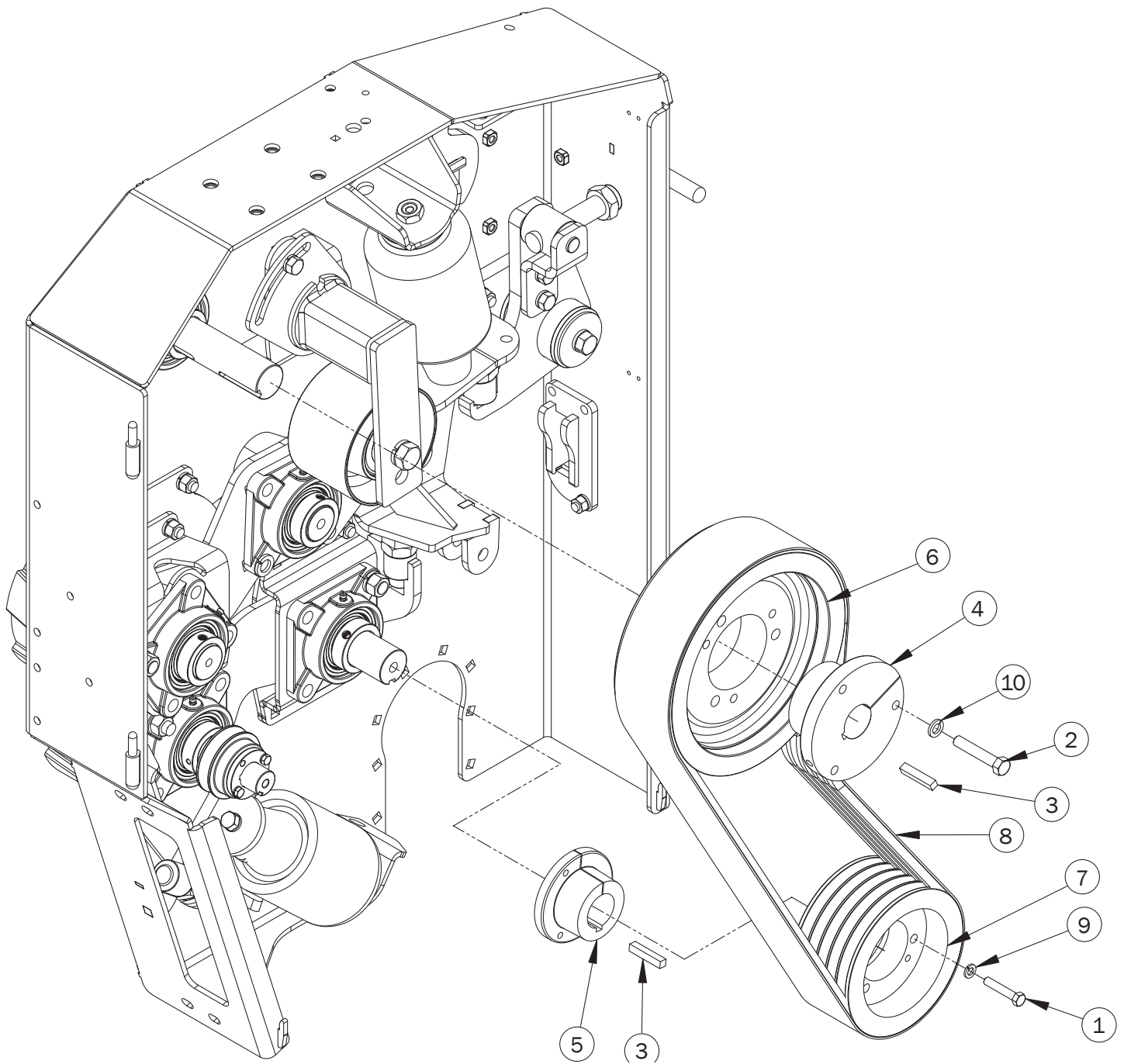
Left Side - View B



Left Side - View B

Item No.	Stock No.	Description	Qty.
1	800048	Bearing	1
2	800065	5/8" x 2" Bolt, Carr.	4
3	800073	7/16" x 1-1/4" Bolt, Carr.	3
4	800133	1" Nut, Jam	2
5	800166	1/2" x 1-1/4" Bolt, Standard	1
6	800197	3/8" x 1-1/4" Bolt, Standard	1
7	800240	7/16" Nut, Standard, NC	3
8	801820	Pin, R, 1/8"	2
9	804155	3/4" Nut, Jam, NF	1
10	804196	1/2" Nut, Standard	4
11	804198	5/8" Nut, Standard	12
12	804367	1/2" Washer, Lock	5
13	804368	5/8" Washer, Lock	12
14	806556	7/16" Washer, Lock	3
15	806636	3/8" Nut, Pinch Lock	1
16	807517	5/8" x 1-3/4" Bolt, Carr.	8
17	807524	1/2" SAE Washer, Flat	4
18	807556	Nipple, Grease, 1/8 MPT	1
19	807558	Nipple, Grease, 1/4 NF	1
20	807706	1/2" x 1-3/4" Bolt, Carr.	4
21	808109	Collar, Locking	1
22	808200	Screw, Set, 3/8" x 3/8"	2
23	812463	Bearing	1
24	812635	Collar, Locking	1
25	803947	Gap Adjuster, L/H (See pages 54-55)	1
26	801481	Bushing, Pivot	1
27	803908	Rubber Bumper	1
28	803912	Pivot Arm, Rubber Roll, L/H	1
29	803963r01	Height Adjuster Bracket	1
30	803994	7mm Bushing 3/8" ID	1
31	804035r01	Lock, Crank	2
32	804037	Crank Arm Spacing Bushing	1
33	804049r01	Rubber Bumper Crank	1
34	812264	Main Frame, L/H	1
35	812357	Bracket, Roll Bearing	1
36	812360	Holder, Pivot Arm	1
37	807890	Housing, 4 Bolt	1
38	813736	Housing, 4 Bolt	1
39	804160	Torque Wrench	1

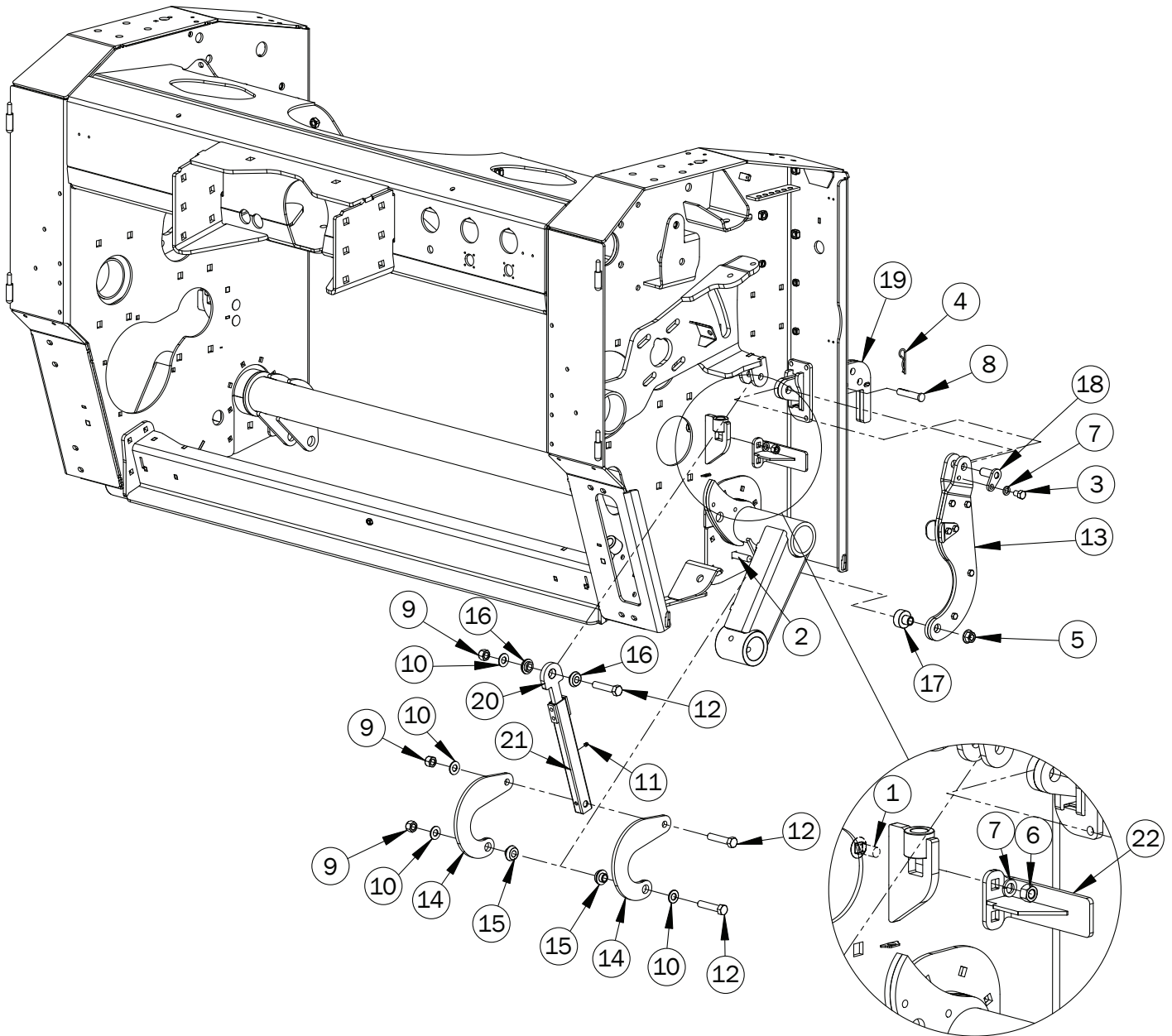
Left Side - Drives



Left Side - Drives

Item No.	Stock No.	Description	Qty.
1	808340	3/8" x 2" Bolt, Standard, Full Thread	3
2	808339	1/2" x 2-3/4" Bolt, Standard, Full Thread	3
3	803662	3/8" x 2" Key	2
4	801169	Hub, E 1-3/4"	1
5	801177	Hub, SF 1-3/4"	1
6	804234	5-5V11.3 Pulley	1
7	804235	5-5V7.5 Pulley	1
8	806943	V-Belt, 5-5VX800 Banded	1
9	804366	3/8" Washer, Lock	3
10	804367	1/2" Washer, Lock	3

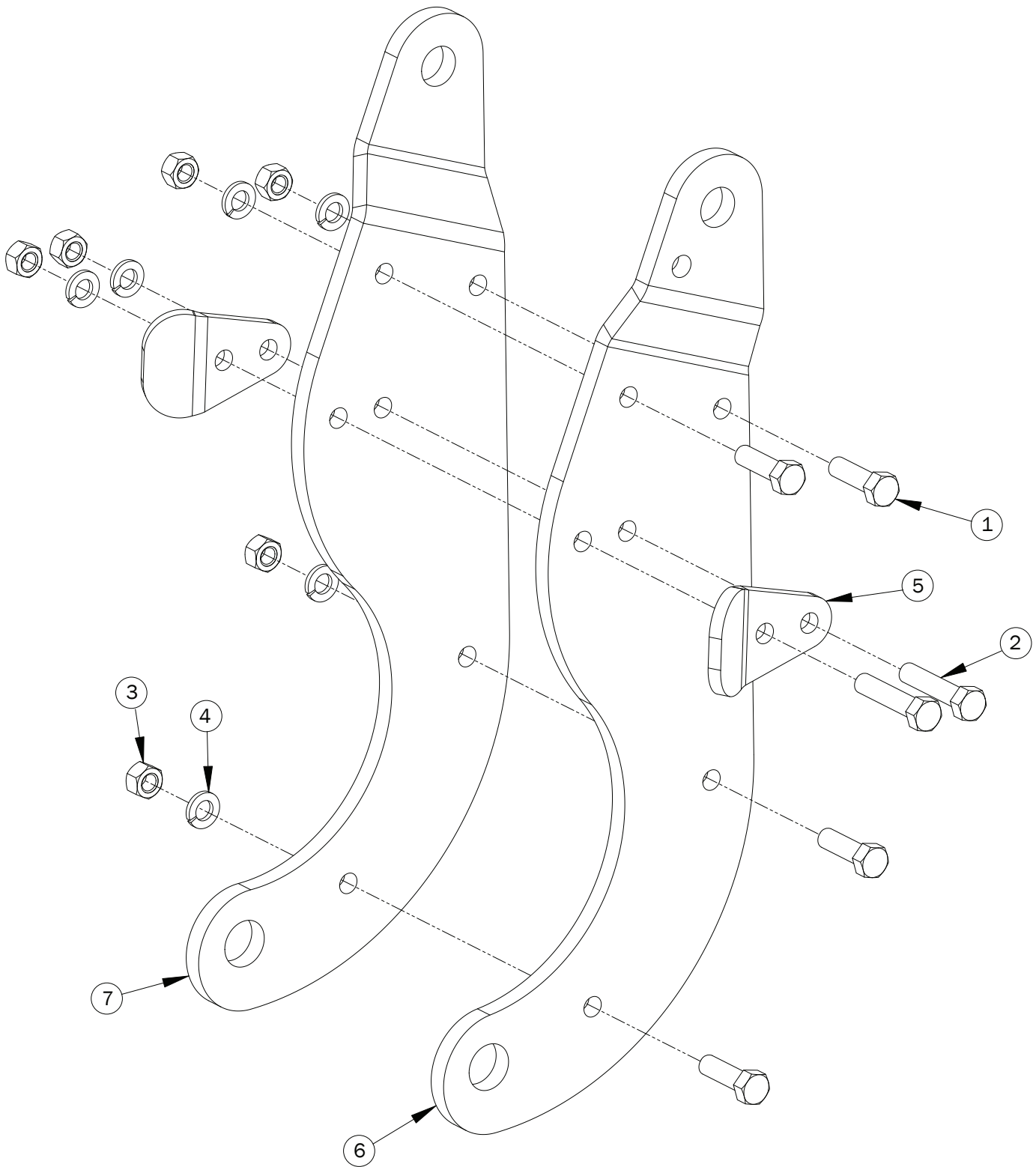
Lift Bracket Assembly - Right & Left Sides



Lift Bracket Assembly - Right & Left Sides

Item No.	Stock No.	Description	Qty.
1	800055	1/2" x 1-1/4" Bolt, Carr.	4
2	800066	5/8" x 2-1/2" Bolt, Carr.	1
3	800173	1/2" x 3/4" Bolt, Standard	1
4	801820	Pin, R, 1/8"	1
5	804187	Nut, Flange, Lock, Pinch, NC, 5/8"	1
6	804196	1/2" Nut, Standard	4
7	804367	1/2" Washer, Lock	5
8	807055	Pin, Clevis	1
9	807521	5/8" Nut, Pinch Lock	6
10	807525	5/8" SAE Washer	8
11	807558	Nipple, Grease 1/4" NF	2
12	813853	5/8" x 3" Bolt, Standard, Gr. 8	6
13	803947	Arm, Height Adjuster (See pages 52-53)	1
14	803939	Bracket, Lift, Roll	4
15	803938r01	Lift Bracket, Bushing	4
16	803941r01	Lift Arm Bushing	4
17	803951	Bushing, Spacer, Height Adjuster	1
18	803962	Height Adjuster Arm Pin	1
19	803966r02	Height Adjuster Bar	1
20	810536	Insert, Roll Lift Arm	2
21	811468	Tube, Roll Lift Arm	2
22	812278	Stop, Lift Arm	2

Height Adjuster

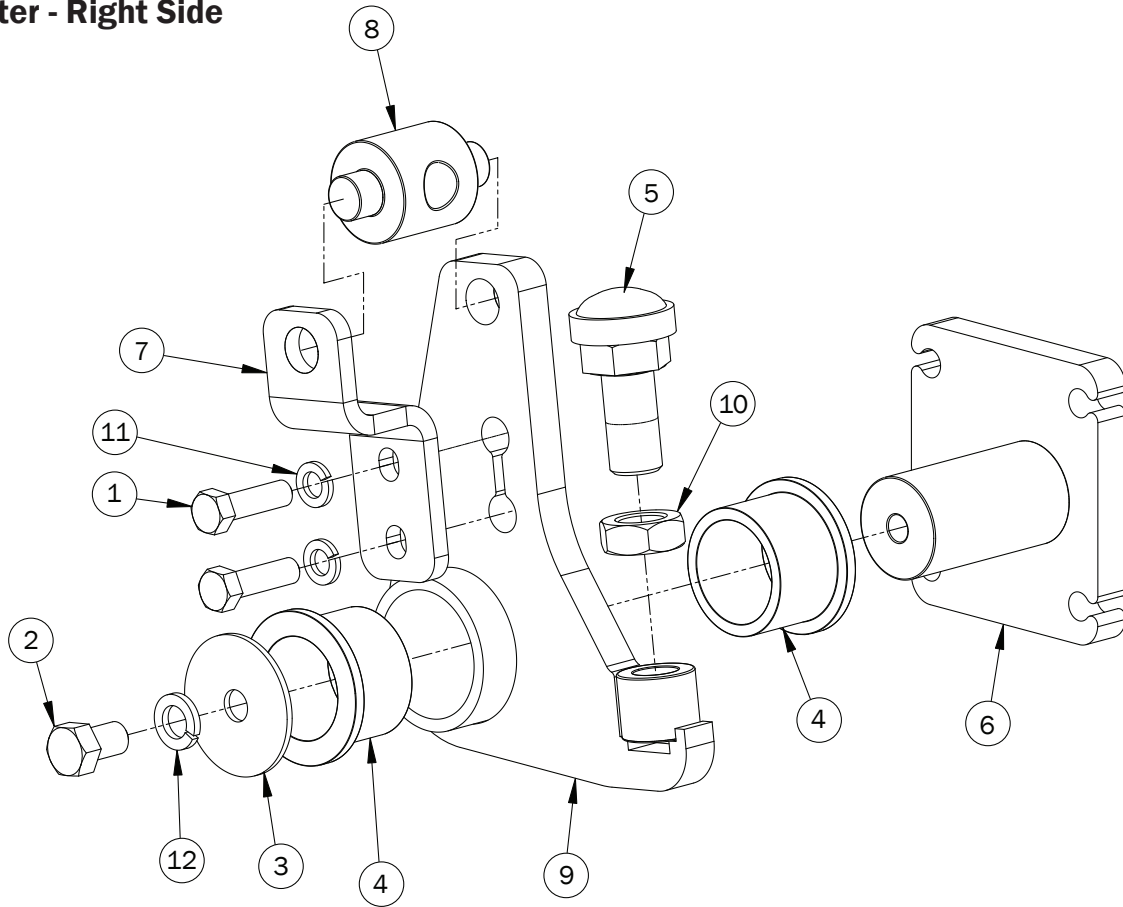


Height Adjuster

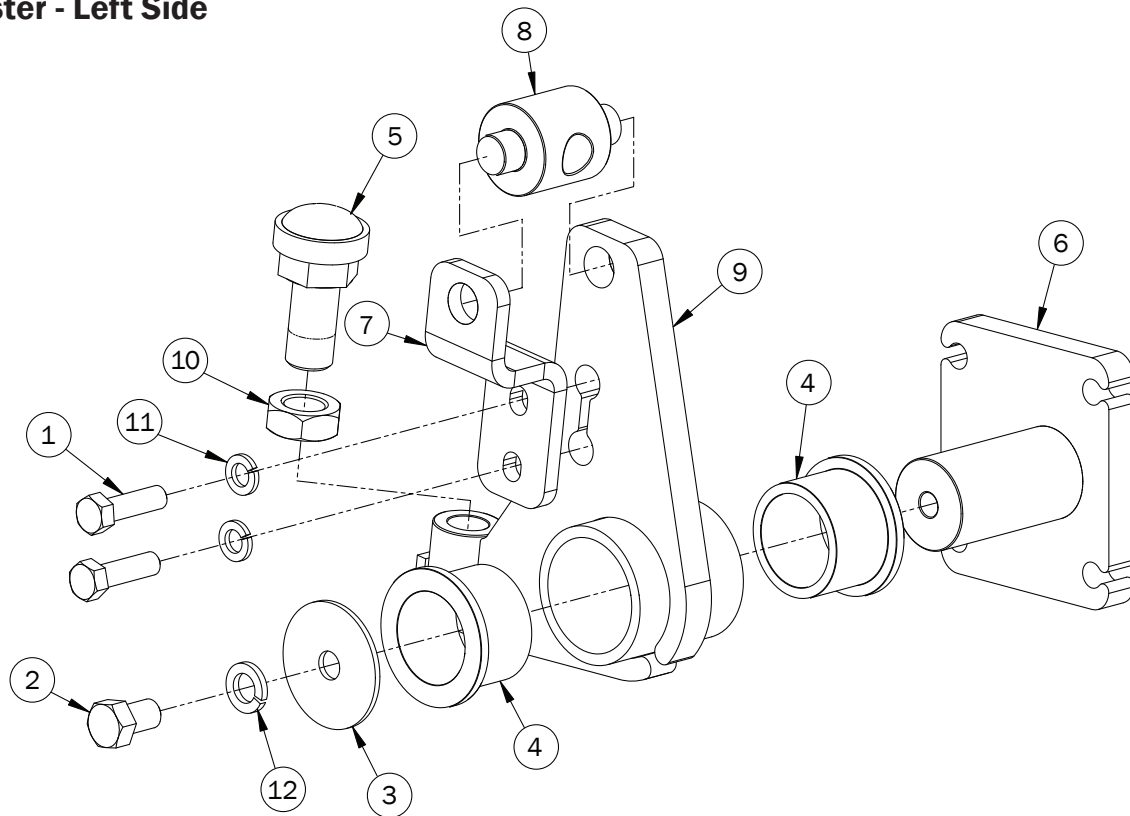
Item No.	Stock No.	Description	Qty.
1	800197	3/8" x 1-1/4" Bolt, Standard	4
2	800198	3/8" x 1-3/4" Bolt, Standard	2
3	800236	3/8" Nut, Standard	6
4	804366	3/8" Washer, Lock, Gr. 8	6
5	803950	Guide	2
6	812254	Arm, Height Adjuster, L/H	1
7	812255	Arm, Height Adjuster, R/H	1

Gap Adjusters

Gap Adjuster - Right Side



Gap Adjuster - Left Side



Gap Adjusters

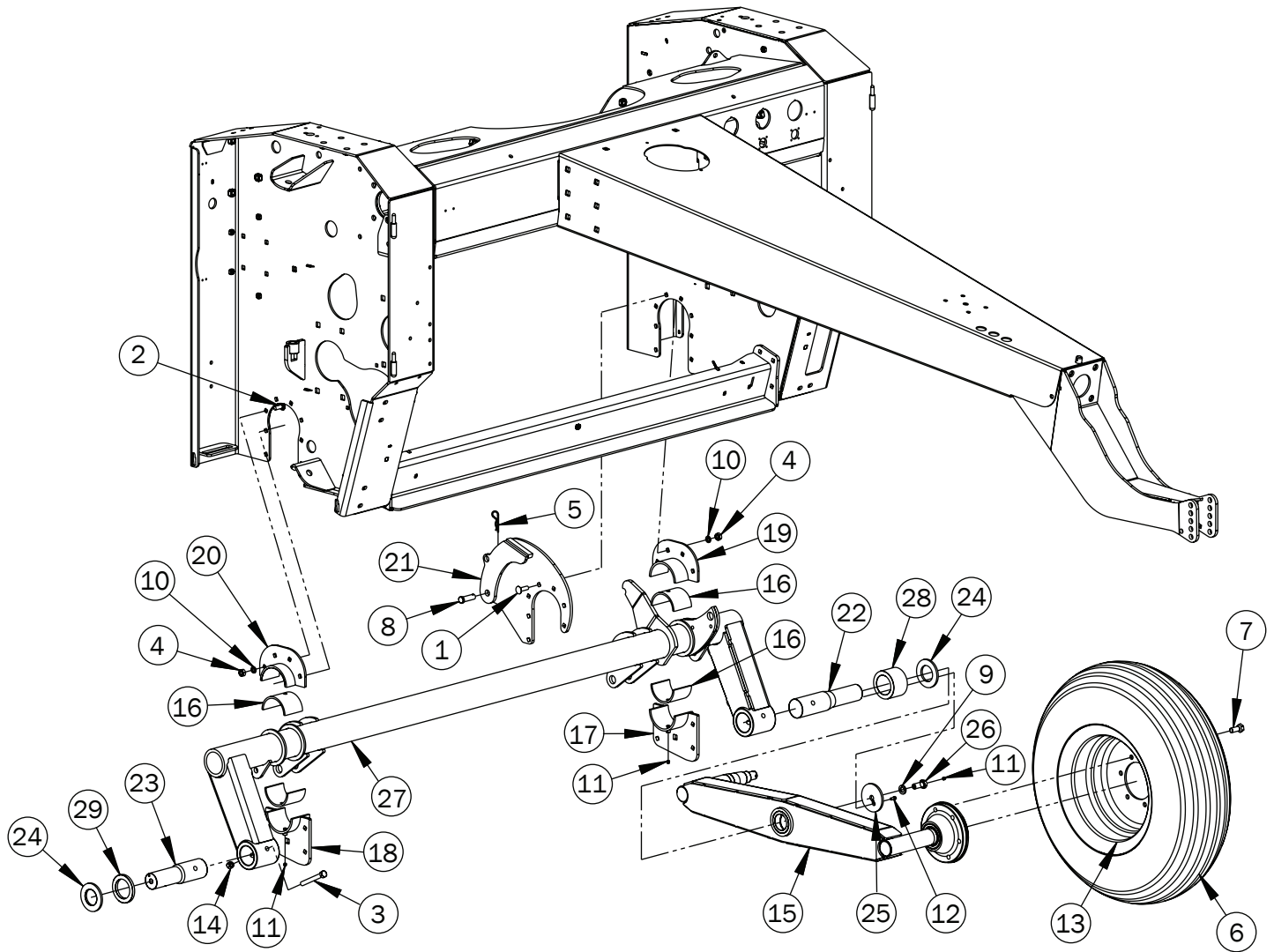
Gap Adjuster - Right Side

Item No.	Stock No.	Description	Qty.
1	800167	1/2" x 1-3/4" Bolt, Standard	2
2	800210	5/8" x 1" Bolt, Standard	1
3	803884	2-3/4" Washer	1
4	801518	Rubber Bumper Pivot, Bushing	2
5	803908	Rubber Bumper	1
6	803928	Pivot, Rubber Bumper	1
7	810416	Holder, Swivel Nut	1
8	810418	Swivel Nut, Rubber Bumper Adjuster	1
9	810412	Pivot, Rubber Bumper, R/H	1
10	800133	1" Nut, Jam	1
11	804367	1/2" Washer, Lock	2
12	804368	5/8" Washer, Lock	1

Gap Adjuster - Left Side

Item No.	Stock No.	Description	Qty.
1	800167	1/2" x 1-3/4" Bolt, Standard	2
2	800210	5/8" x 1" Bolt, Standard	1
3	803884	2-3/4" Washer	1
4	801518	Rubber Bumper Pivot, Bushing	2
5	803908	Rubber Bumper	1
6	803928	Pivot, Rubber Bumper	1
7	810416	Holder, Swivel Nut	1
8	810418	Swivel Nut, Rubber Bumper Adjuster	1
9	810410	Pivot, Rubber Bumper, L/H	1
10	800133	1" Nut, Jam	1
11	804367	1/2" Washer, Lock	2
12	804368	5/8" Washer, Lock	1

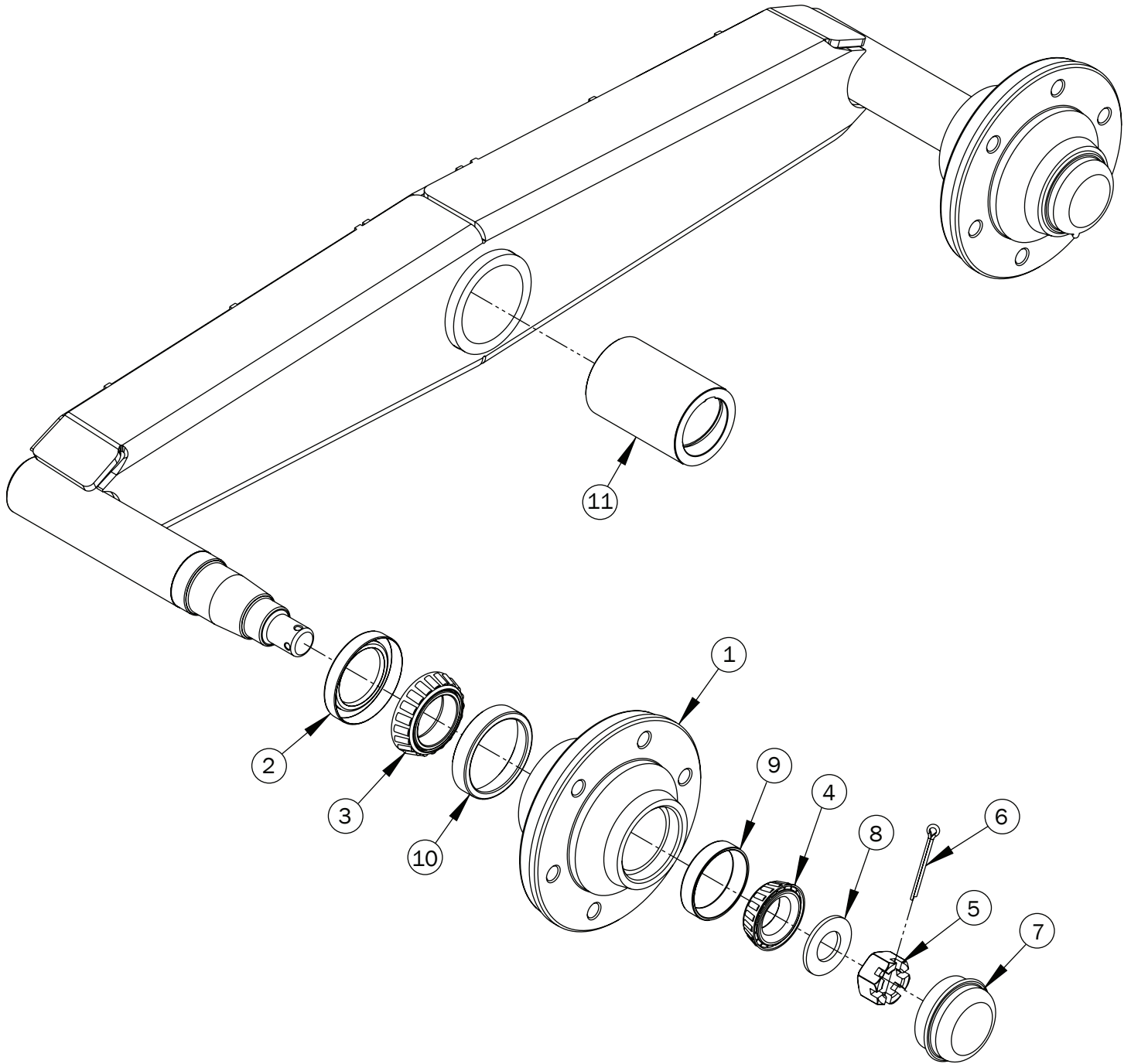
Axle Assembly



Axle Assembly

Item No.	Stock No.	Description	Qty.
1	800072	7/16" x 1-1/2" Bolt, Carr.	7
2	800073	7/16" x 1-1/4" Bolt, Carr.	9
3	800176	1/2" x 4" Bolt, Standard	2
4	800240	7/16" Nut, Standard	16
5	801820	Pin, Hitch, R, 1/8" x 2-5/8"	1
6	804067	Wheel (Tire, Rim, and Valve)	4
7	804078	Wheel Bolt, 9/16" x 1-3/4"	24
8	804111	Pin, Clevis, 5/8" x 2"	1
9	804368	5/8" Washer, Lock	2
10	806556	7/16" Washer, Lock	16
11	807558	Nipple, Grease 1/4" NF	4
12	807757	1/4" x 1/2" Bolt, Round Socket Head, Gr. 8	2
13	808115	Rim	4
14	810649	1/2" Nut, Standard, Lock, Pinch	2
15	804180r01	Walking Beam Assembly	2
16	801471r01	Axle Bushing	4
17	803851r01	Axle Support, L/H, Bottom	1
18	803853r01	Axle Support, R/H, Bottom	1
19	803865r01	Axle Seat, L/H, Top	1
20	803867r01	Axle Seat, R/H, Top	1
21	803871	Travel Safety Bracket	1
22	810407	Pivot Shaft, Walking Beam, Axle, L/H	1
23	810408	Pivot Shaft, Walking Beam, Axle, R/H	1
24	810406	Washer, Pivot Shaft, Walking Beam, Axle	2
25	803946r01	Washer, Walking Beam	2
26	807000	Axle Grease Bolt	2
27	810398	Axle	1
28	810420	Spacer, Walking Beam, Axle, L/H	1
29	810422	Spacer, Walking Beam, Axle, R/H	1

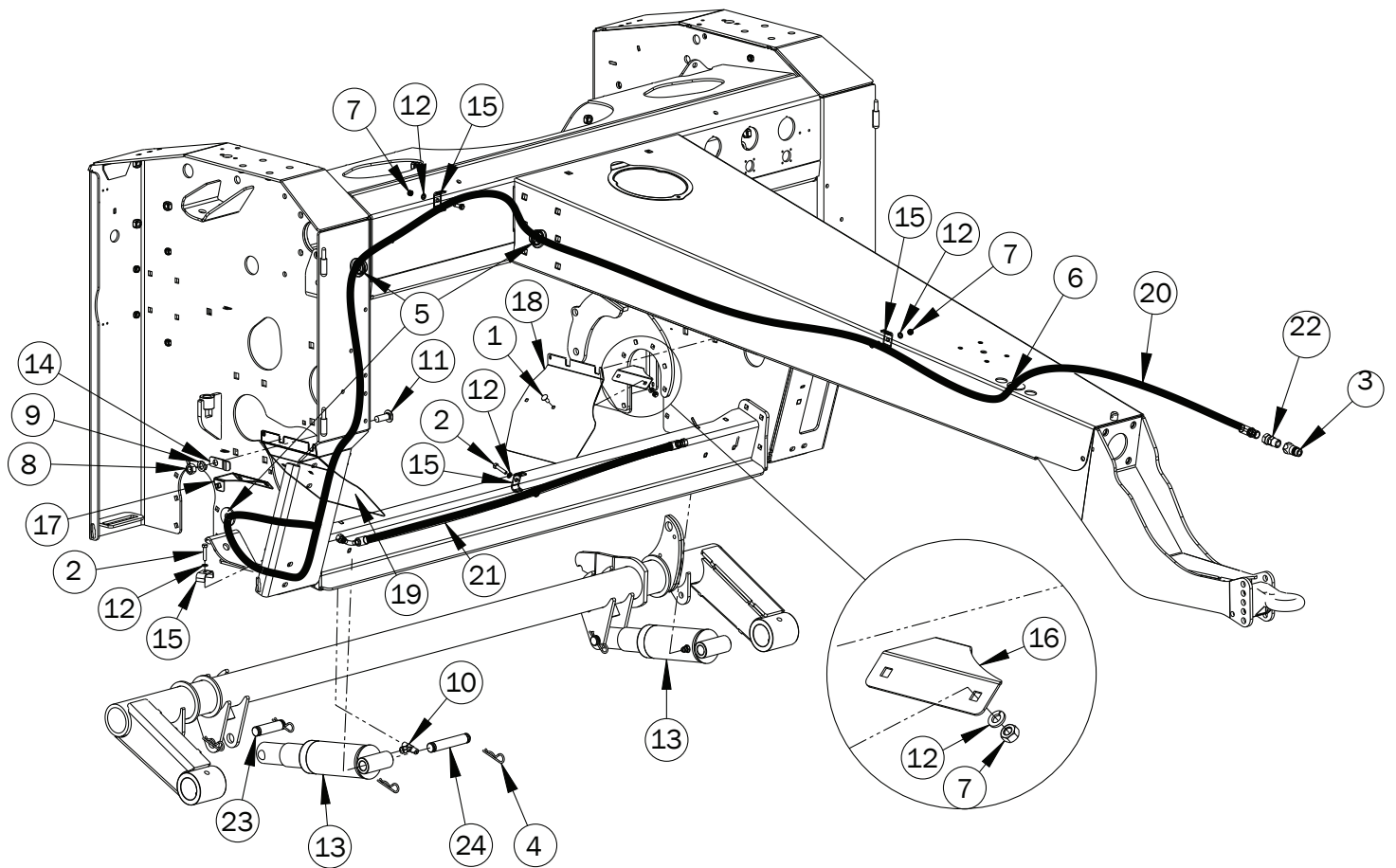
Walking Beam Assembly



Walking Beam Assembly

Item No.	Stock No.	Description	Qty.
1	804069	Wheel Hub/Race	2
2	804070	Oil Seal	2
3	804071	Bearing	2
4	804073	Bearing	2
5	804075	Nut	2
6	804076	Cotter Pin	2
7	804077	Hub Cap	2
8	804080	Washer	2
9	807821	Race	2
10	807822	Race	2
11	801538r02	Bushing, Walking Beam	1
12	803959	Walking Beam	1

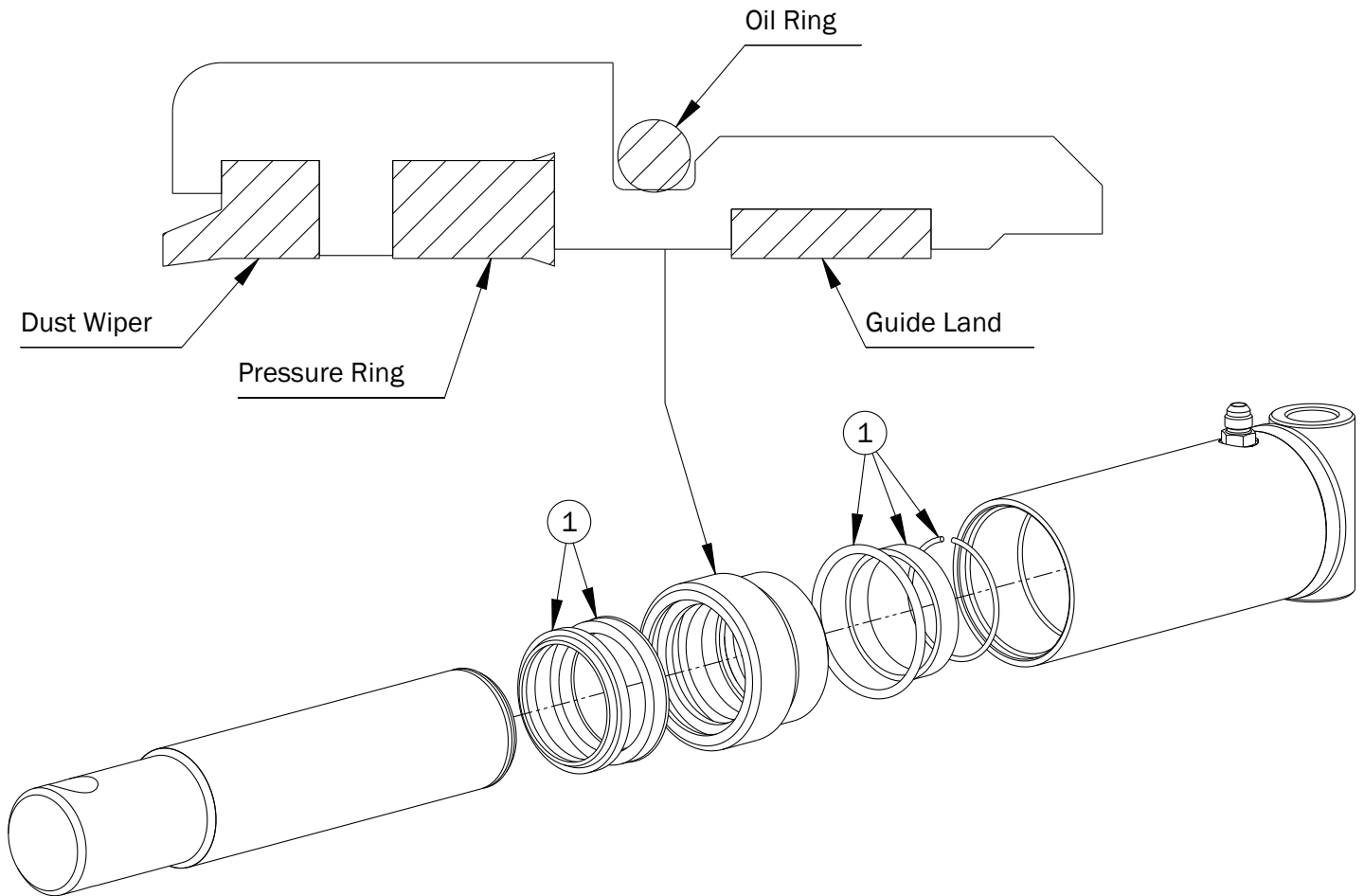
Hydraulics



Hydraulics

Item No.	Stock No.	Description	Qty.
1	800062	5/16" x 3/4" Bolt, Carr.	4
2	800205	5/16" x 1-1/2" Bolt, Carr.	2
3	804099	Quick Coupler	1
4	804103	Pin, Hitch, R, 5/32" x 2-15/16"	8
5	804105	Grommet	3
6	804106	Grommet	1
7	804194	5/16" Nut, Standard	6
8	804198	5/8" Nut, Standard (See pages 38-39, Item 11)	-
9	804368	5/8" Washer, Lock (See pages 38-39, Item 13)	-
10	807452	Tee # 6 JIC	1
11	807517	5/8" x 1-3/4" Bolt, Carr. (See pages 38-39, Item 14)	-
12	807528	5/16" Washer, Lock	8
13	812244	Cylinder Assembly (See pages 62-63)	2
14	803795	Clamp, Hose	1
15	803829	Hydraulic Hose Clamp	4
16	810432	Brace, Shield, Cylinder, L/H	1
17	810435	Brace, Shield, Cylinder, R/H	1
18	812344	Shield, Cylinder, L/H	1
19	812348	Shield, Cylinder, R/H	1
20	807449	Hydraulic Hose - Long	1
21	807451	Hydraulic Hose - Short	1
22	807705	Flow Restrictor	1
23	804101	Cylinder Pin, 3-1/4"	2
24	804102	Cylinder Pin, 4-3/4"	2

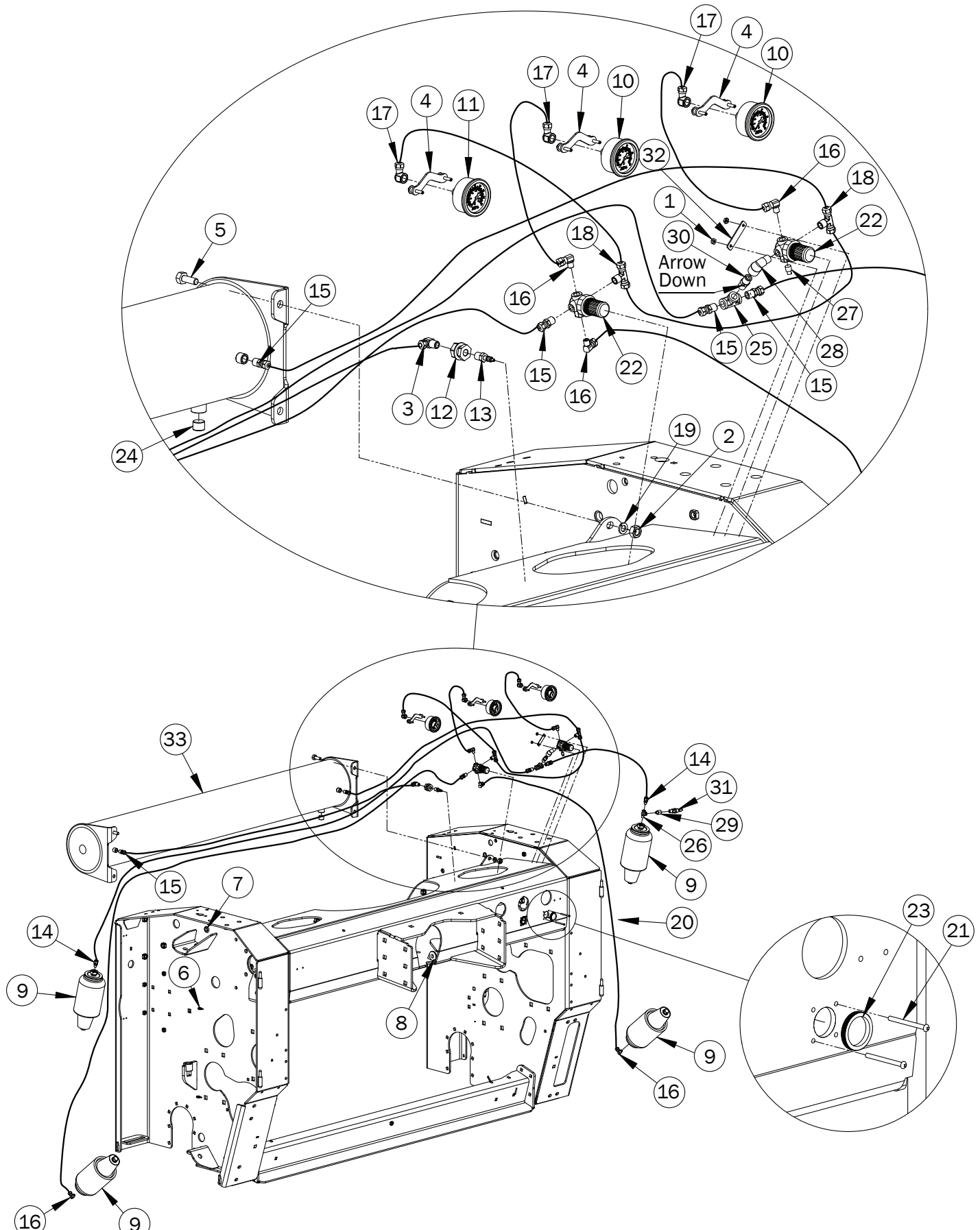
Cylinder Assembly



Cylinder Assembly

Item No.	Stock No.	Description	Qty.
1	812683	Seal Kit, Cylinder	1

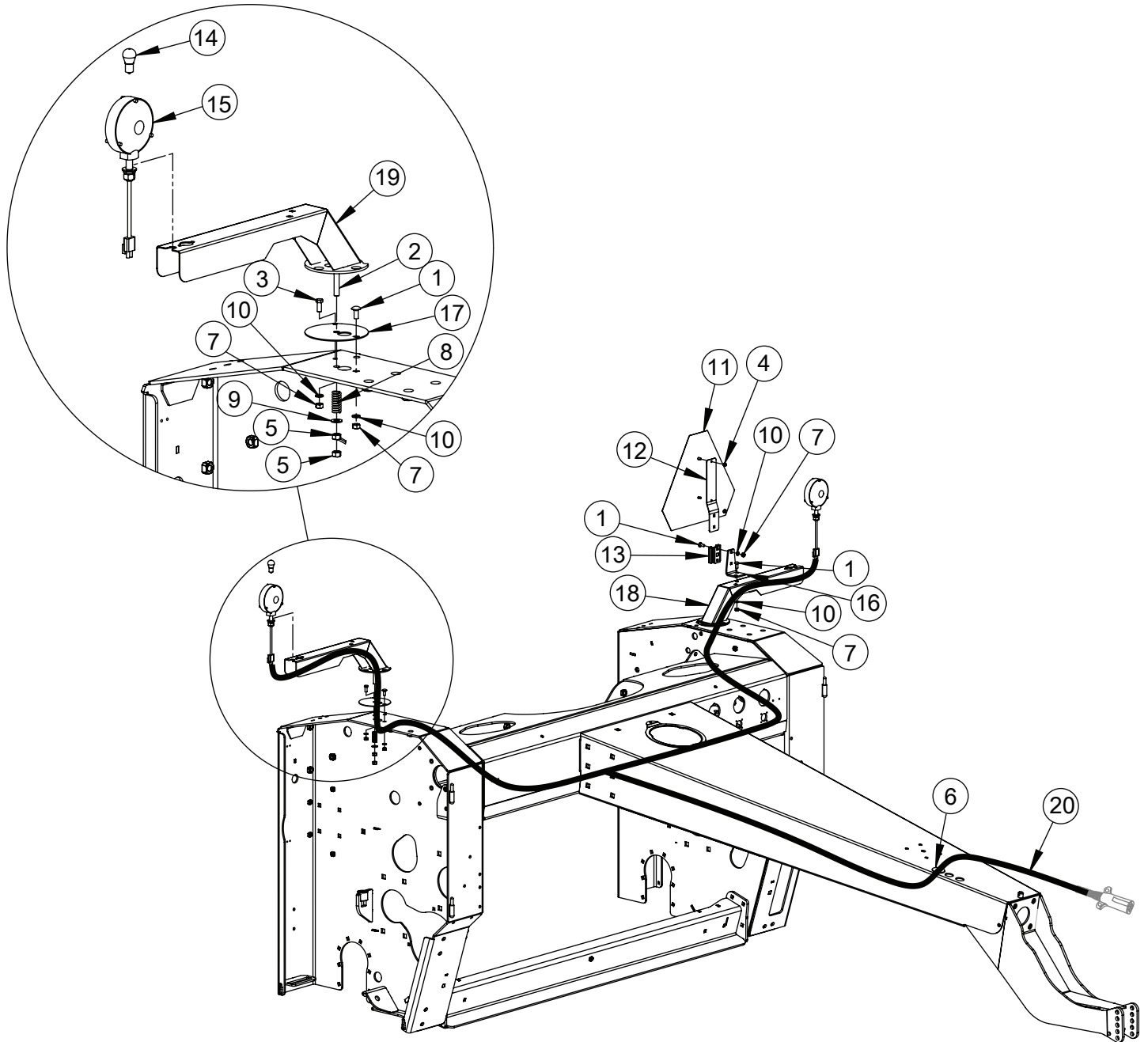
Air System



Air System

Item No.	Stock No.	Description	Qty.
1	800143	8-32 Nut, Machine	4
2	800240	7/16" Nut, Standard	4
3	800755	1/4" Compression x 1/4" Male Pipe Thread Elbow	1
4	801714	Clamp, U, Gauge	3
5	803625	7/16" x 1-1/4" Bolt, Standard	4
6	804107	Grommet	4
7	804108	Grommet	8
8	804109	Grommet	9
9	804143	Air Bag	4
10	804146	Gauge, Roll Pressure	2
11	804147	Gauge, Air Tank Pressure	1
12	804148	Bulkhead Fitting	1
13	804149	Shrader Valve	1
14	804150	Straight Fitting, 1/8" x 1/4"	2
15	804151	Straight Fitting, 1/4" x 1/4"	5
16	804152	1/8" Male x 1/4" Hose End Elbow	5
17	804153	1/4" Female End x 1/4" Hose End Elbow	3
18	804154	Tee	2
19	806556	7/16" Washer, Lock	4
20	808623	Green Tubing 1/4" (For whole machine.)	35.5ft
21	810773	8-32 x 2" Screw	4
22	812301	Regulator, Air, Adjustable Valve, 4 Ports (Norgen)	2
23	812302	Nut, Air Regulator (Norgen)	2
24	812804	Plug, Counter Sunk, Black, 0.500 in.	1
25	814001	Tee, Brass Forged, 0.250 in. FPT	1
26	814002	Tee, Brass Forged, 0.125 in. FPT x MPT x FPT	1
27	814003	Plug, Square Head, Brass, 0.125 in.	1
28	814004	Elbow, Brass Forged, 0.250 in. FPT x MPT, 90 Deg.	1
29	814005	Adapter, Brass, 0.250 in. FPT x 0.125 in. MPT	1
30	814006	Valve, Brass, Check	1
31	814007	Valve, Brass, Relief	1
32	810772	Clamp, Air Regulator	2
33	810494	Air Tank	1

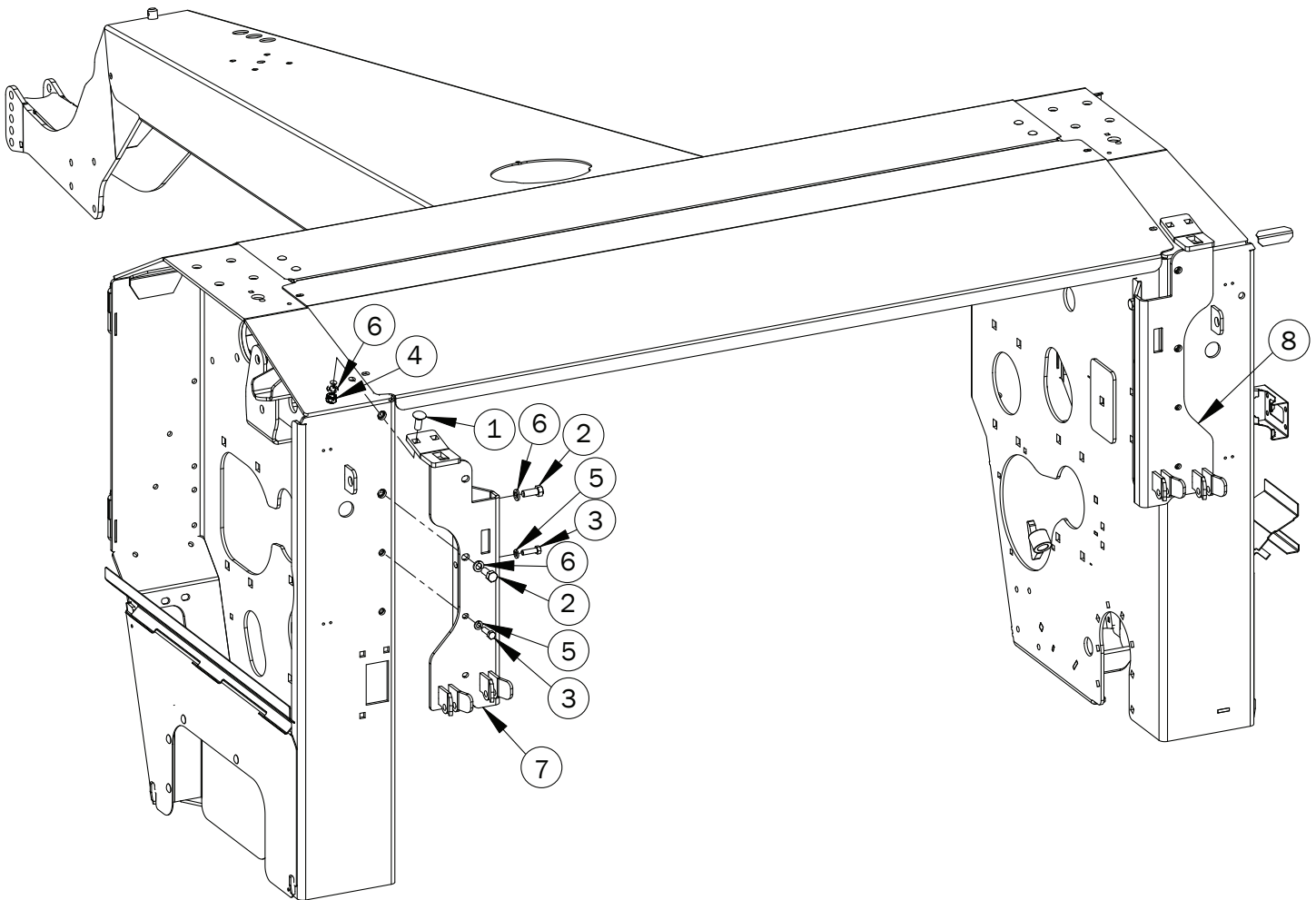
Lights & Emblem Assembly



Lights & Emblem Assembly

Item No.	Stock No.	Description	Qty.
1	800062	5/16" x 3/4" Bolt, Carr.	6
2	800200	3/8" x 2-1/2" Bolt, Standard	2
3	800209	5/16" x 3/4" Bolt, Standard	2
4	800233	1/4" Nut, Standard	2
5	800236	3/8" Nut, Standard	4
6	804106	Grommet	1
7	804194	5/16" Nut, Standard	8
8	804302	Compression Spring	2
9	807523	3/8" SAE Washer, Flat	2
10	807528	5/16" Washer, Lock	8
11	807712	SMV Emblem Triangle	1
12	807713	SMV Emblem Bracket, 2" x 11"	1
13	807919	SMV Emblem Bracket, 2" x 2-1/2"	1
14	808267	Bulb	2
15	814753	Lamp Light (With Plug Complete)	2
16	807802	Bracket - SMV Emblem	1
17	804032	Light Bracket, Pivot Wear Plate	2
18	804044r02	Light Bracket, L/H	1
19	808381	Light Bracket, R/H	1
20	801732	Wire Harness (With plug-ins complete.)	1

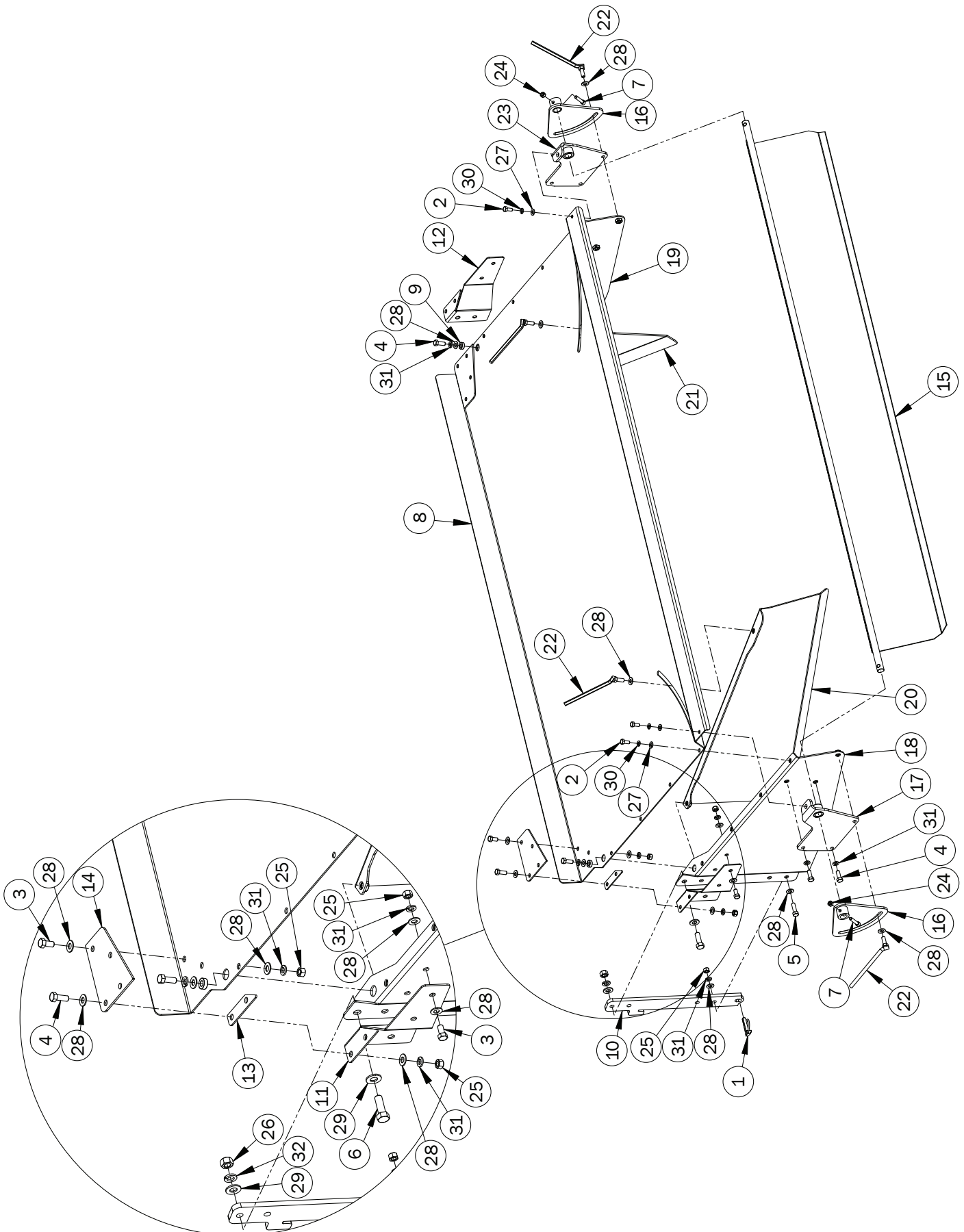
Attachment Brackets



Attachment Brackets

Item No.	Stock No.	Description	Qty.
1	800055	1/2"X 1-1/4" Bolt, Carr.	4
2	800166	1/2" x 1-1/4" Bolt, Standard	6
3	800197	3/8" x 1-1/4" Bolt, Standard	8
4	804196	1/2" Nut, Standard	4
5	804366	3/8" Washer, Lock, Gr. 8	8
6	804367	1/2" Washer, Lock	10
7	812249	Quick Attach Bracket, L/H	1
8	812253	Quick Attach Bracket, R/H	1

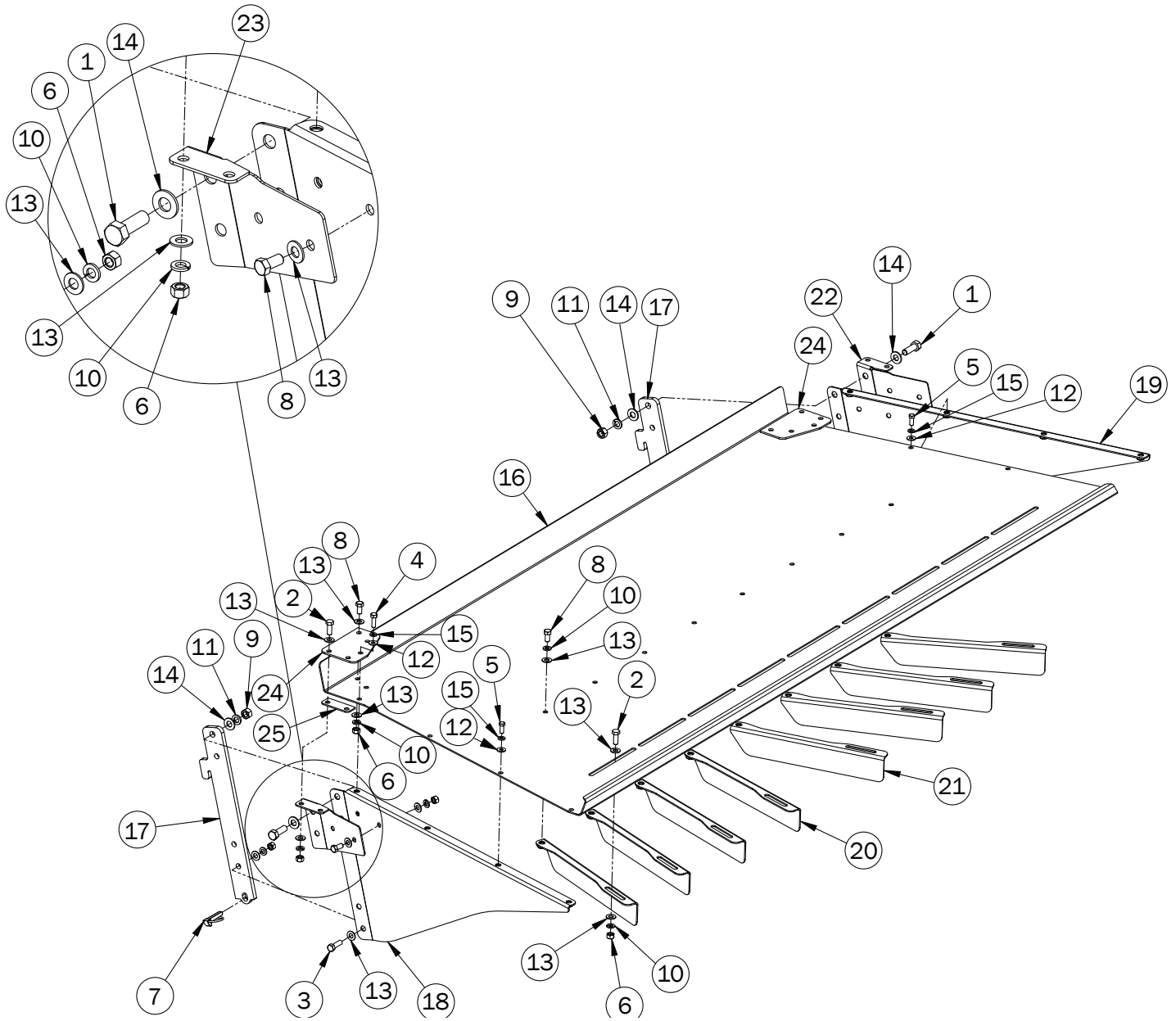
Windrower Attachment Kit K101



Windrower Attachment Kit K101

Item No.	Stock No.	Description	Qty.
1	801818	Pin, Lynch, 7/16"	2
2	800209	5/16" x 3/4" Bolt, Standard	10
3	803623	3/8" x 3/4" Bolt, Standard	8
4	800195	3/8" x 1" Bolt, Standard	10
5	800197	3/8" x 1-1/4" Bolt, Standard	6
6	800165	1/2" x 1-1/2" Bolt, Standard	2
7	800225	5/16" x 1-1/2" Cap Screw, Socket Head	2
8	803998	Top, Windrower	1
9	803994	7mm Bushing 3/8" ID	2
10	803996	Hook, Attachment	2
11	810636	Brace, Windrower, L/H	1
12	810633	Brace, Windrower, R/H	1
13	810621	Spacer, Windrower,	2
14	810622	Plate, Reinforcement, Windrower	2
15	804000	Chute Adjuster Plate	1
16	804002	Chute Adjuster Slide	2
17	804026	Chute Adjuster Bracket, L/H	1
18	804016	Support, Windrower, L/H	1
19	804018	Support, Windrower, R/H	1
20	804020	Windrower Width Adjuster, L/H	1
21	804022	Windrower Width Adjuster, R/H	1
22	804025	Wing Bolt, Windrower	4
23	804028	Chute Adjuster Bracket, R/H	1
24	804194	5/16" Nut, Standard	2
25	800236	3/8" Nut, Standard	18
26	804196	1/2" Nut, Standard	2
27	807522	5/16" SAE Washer, Flat	10
28	807523	3/8" SAE Washer, Flat	42
29	807524	1/2" SAE Washer, Flat	4
30	807528	5/16" Washer, Lock	10
31	804366	3/8" Washer, Lock	24
32	804367	1/2" Washer, Lock	2

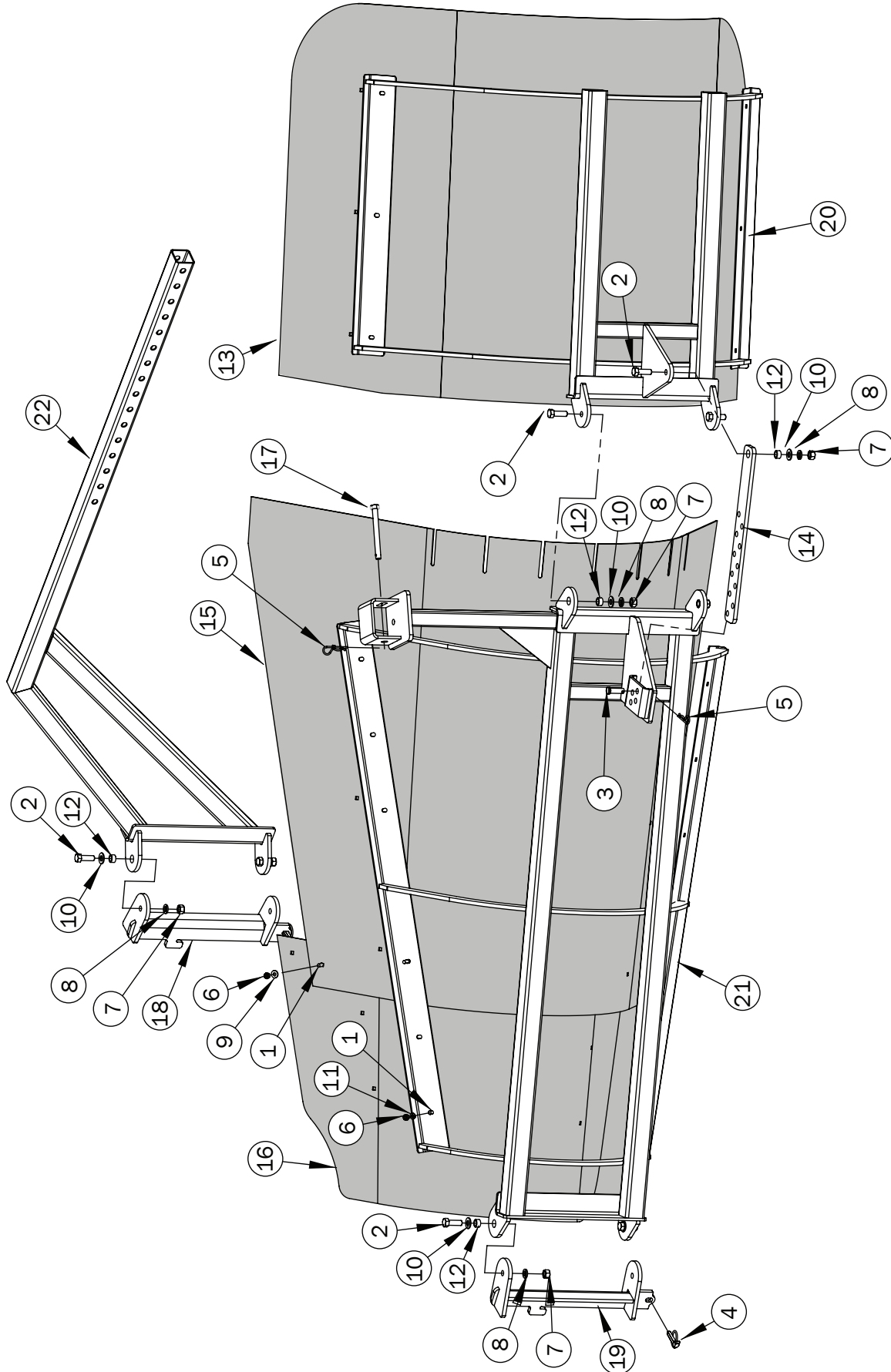
Spreader, Adjustable Attachment Kit K102



Spreader, Adjustable Attachment Kit K102

Item No.	Stock No.	Description	Qty.
1	800165	800165 1/2" x 1-1/2" Bolt, Standard	2
2	800195	800195 3/8" x 1" Bolt, Standard	12
3	800197	800197 3/8" x 1-1/4" Bolt, Standard	6
4	800204	800204 5/16" x 1" Bolt, Standard	2
5	800209	800209 5/16" x 3/4" Bolt, Standard	6
6	800236	800236 3/8" Nut, Standard	26
7	801818	801818 7/16" Lynch Pin	2
8	803623	803623 3/8" x 3/4" Bolt, Standard	16
9	804196	804196 1/2" Nut, Standard	2
10	804366	804366 3/8" Washer, Lock, Spring, Gr. 8	34
11	804367	804367 1/2" Washer, Lock, Spring, Gr. 8	2
12	807522	807522 5/16" SAE Washer, Flat	8
13	807523	807523 3/8" SAE Washer, Flat	60
14	807524	807524 1/2" SAE Washer, Flat	4
15	807528	807528 5/16" Washer, Lock, Spring, Gr. 8	8
16	807729	MC247C Spreader Top Plate	1
17	803996	MC248D Attachment Hook	2
18	804010	MC24W7A Top Support, L/H, Spreader	1
19	804012	MC24W7B Top Support, R/H, Spreader	1
20	807728	MC24W7D Fin - Spreader Adjustable, L/H	4
21	807726	MC24W7E Fin - Spreader Adjustable, R/H	4
22	813950	MC271 Brace, Spreader, R/H	1
23	813953	MC272 Brace, Spreader, L/H	1
24	813955	MC278 Plate, Reinforcement, Spreader	2
25	813957	MC279 Spacer, Spreader	2

Moldboard Attachment Kit K105

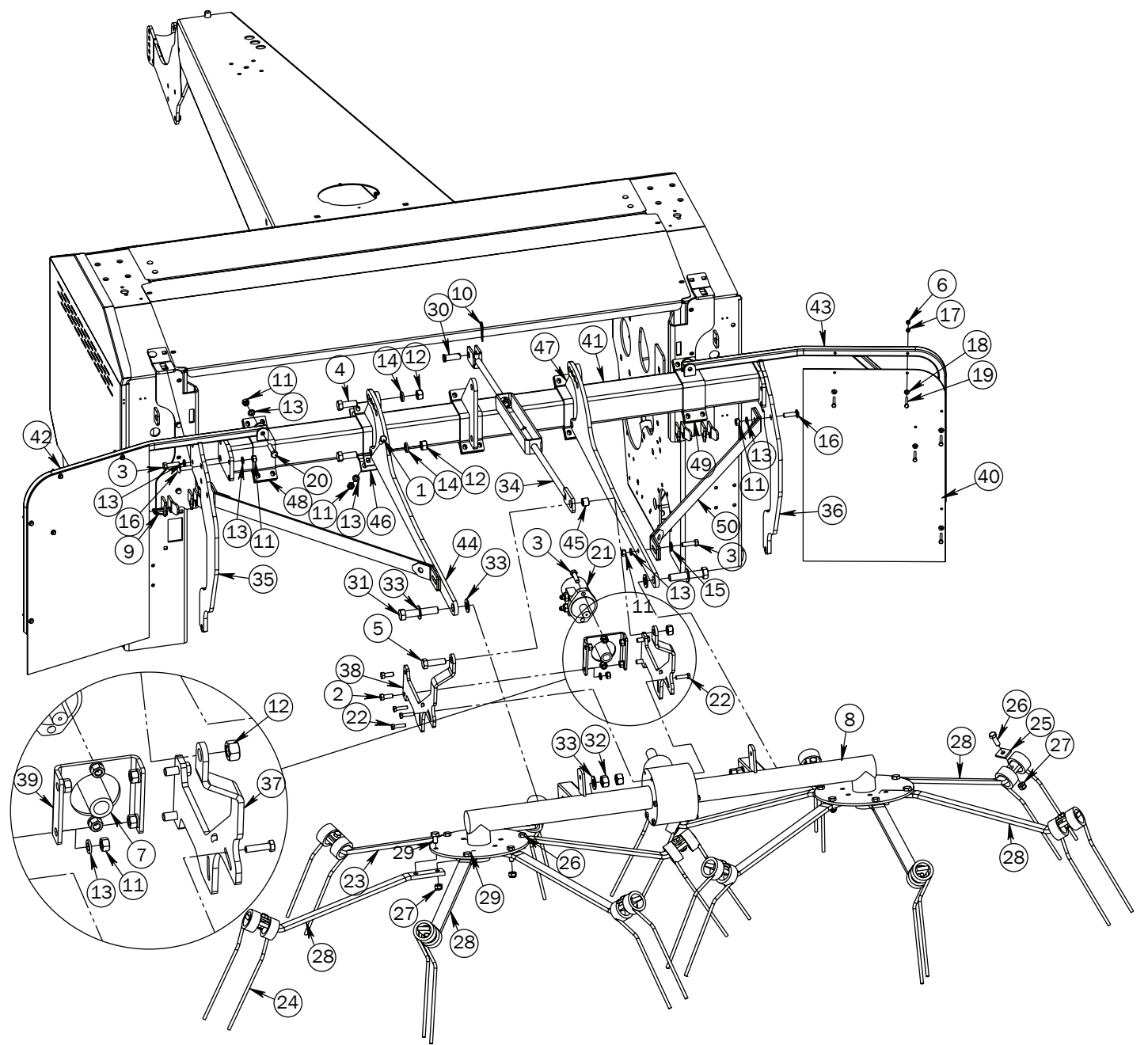


Moldboard Attachment Kit K105

Item No.	Stock No.	Description	Qty.
1	800062	5/16" x 3/4" Bolt, Carr.	18
2	800165	1/2" x 1-1/2" Bolt, Standard	7
3	801081	Pin, Clevis, 1/2" x 1-3/4"	1
4	801818	Pin, Lynch, 7/16"	2
5	801820	Pin, R, 1/8"	2
6	804194	5/16" Nut, Standard	18
7	804196	1/2" Nut, Standard	7
8	804367	1/2" Washer, Lock	7
9	807522	5/16" SAE Washer, Flat	2
10	807524	1/2" SAE Washer, Flat	7
11	807528	5/16" Washer, Lock	16
12	803676	Moldboard Hinge Bushing	7
13	808547	Plastic Moldboard Extension	1
14	803692	Extension Angle Adjuster Bar	1
15	808546	Plastic Moldboard	1
16	808175	Plastic Moldboard	1
17	814714	Pin, Bolt, 1/2" x 4-5/8"	1
18	803696	Moldboard Quick Attach Hook, R/H	1
19	803694	Moldboard Quick Attach Hook, L/H	1
20	808566	Moldboard Extension Frame	1
21	810581	Main Frame, Moldboard	1
22	810584	Arm, Adjuster, Moldboard	1

Tedder Attachment Kit K104

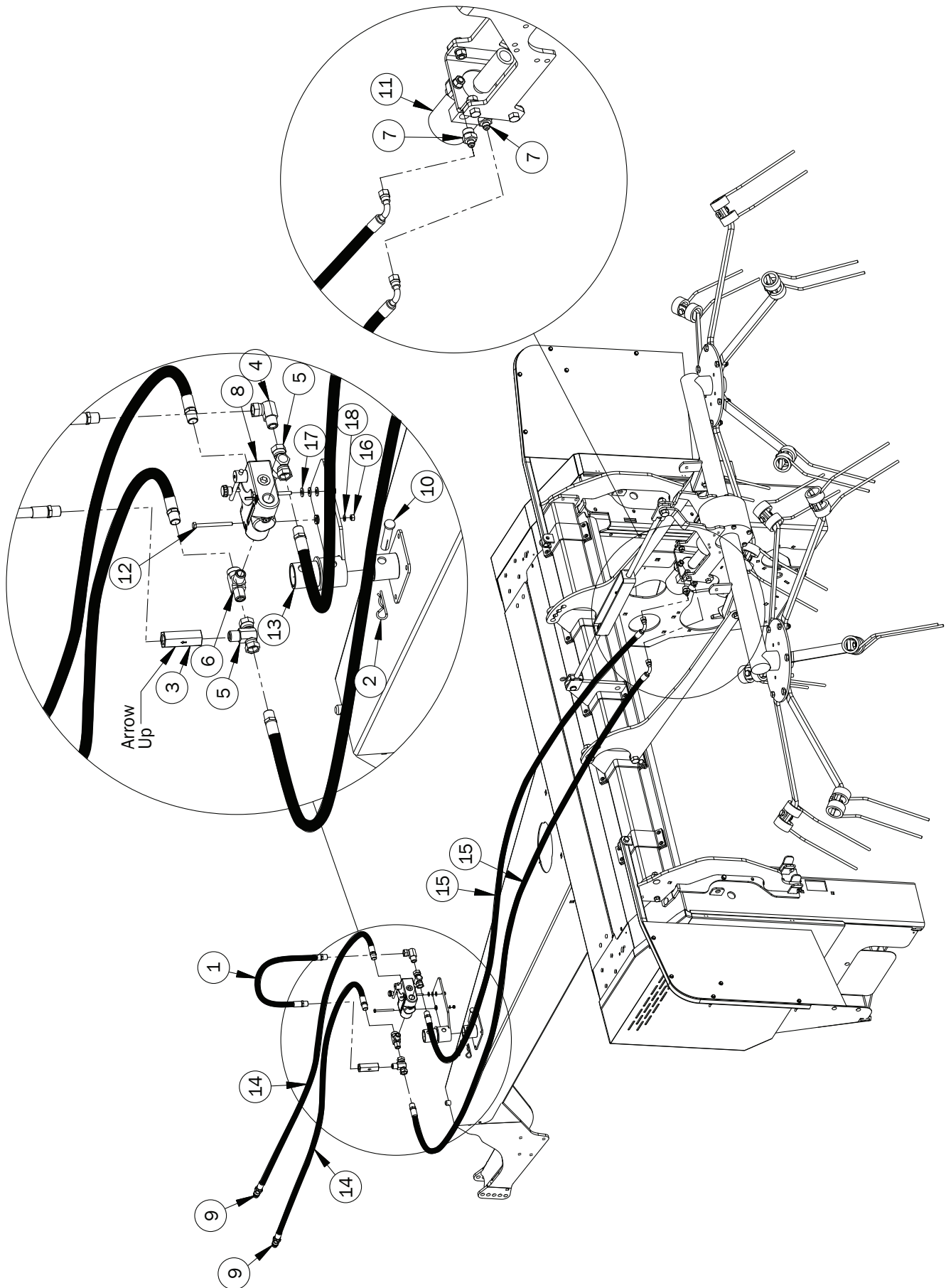
Item No.	Stock No.	Drawing No.	Description	Qty.
1	800165	800165	1/2" x 1-1/2" Bolt, Standard	20
2	800166	800166	1/2" x 1-1/4" Bolt, Standard	4
3	800167	800167	1/2" x 1-3/4" Bolt, Standard	8
4	800190	800190	3/4" x 2" Bolt, Standard	4
5	800191	800191	3/4" x 2-1/2" Bolt, Standard	1
6	800233	800233	1/4" Nut, Standard	10



Tedder Attachment Kit K104

Item No.	Stock No.	Description	Qty.
7	800321	800321 Coupler, 1-3/8"	1
8	801682	801682 Tedder, Daros (Rossi)	1
9	801818	801818 Pin, Lynch, 7/16"	2
10	801820	801820 Pin, R, 1/8"	1
11	804196	804196 1/2" Nut, Standard	36
12	804199	804199 3/4" Nut, Standard	5
13	804367	804367 1/2" Washer, Lock	40
14	804369	804369 3/4" Washer, Lock	4
15	807524	807524 1/2" SAE Washer	2
16	807706	807706 1/2" x 1-3/4" Bolt, Carr.	6
17	808353	808353 Washer, Lock, Spring, 1/4" Gr. 8	10
18	808781	808781 1/4" SAE Washer, Flat	10
19	808782	808782 1/4" x 2" Bolt, Standard	10
20	808784	808784 1/2" x 2-1/4" Bolt, Standard, Gr. 8	2
21	808785	808785 Motor, Hydraulic, 2001 DH 50 (See pages 78-79, Item 11)	-
22	809040	809040 10mm x 40mm Bolt, Metric	6
23	809090	809090 Tooth Arm, Fixed, Tedder	8
24	809091	809091 Tooth, Tedder	12
25	809092	809092 Plate, Tooth Clamp, Tedder	12
26	809094	809094 14mm x 40mm Bolt, Metric	20
27	809095	809095 14mm Nut, Nylon Lock	24
28	809096	809096 Tooth Arm, Adjustable, Tedder	4
29	809098	809098 14mm x 25mm Bolt, Metric	4
30	809586	809586 Pin, Clevis, 3/4" x 2"	1
31	812755	812755 7/8" x 4-1/2" Bolt, Standard	2
32	812756	812756 7/8" Nut, Standard	4
33	812757	812757 7/8" SAE Washer, Flat	6
34	810158	A66012 Turnbuckle Assembly, Tedder (See pages 80-81)	1
35	810553	MCT111L Tedder Attachment Hook, L/H	1
36	810555	MCT111R Tedder Attachment Hook, R/H	1
37	807861	MCT115 Arm, Motor Mounting, R/H	1
38	807864	MCT116 Arm, Motor Mounting, L/H	1
39	807859	MCT117 Motor Mounting Plate	1
40	807882	MCT119 Tedder Flap	2
41	807876	MCT11W1 Tedder Main Beam	1
42	810559	MCT11W9L Tedder Flap Frame, L/H	1
43	810562	MCT11W9R Tedder Flap Frame, R/H	1
44	810557	MCT120 Tedder Attachment Arm	2
45	810157	MCT1214 Bushing, Turnbuckle, Tedder	1
46	813960	MCT126 Clamp, Tedder	5
47	813968	MCT12W6 Bracket, Attachment, Tedder	3
48	813970	MCT12W7 Clamp, Bracket, Flap Attach, L/H, Tedder	1
49	813972	MCT12W8 Clamp, Bracket, Flap Attach, R/H, tedder	1
50	814677	MCT12W9 Stabilizer Bar, Tedder	2

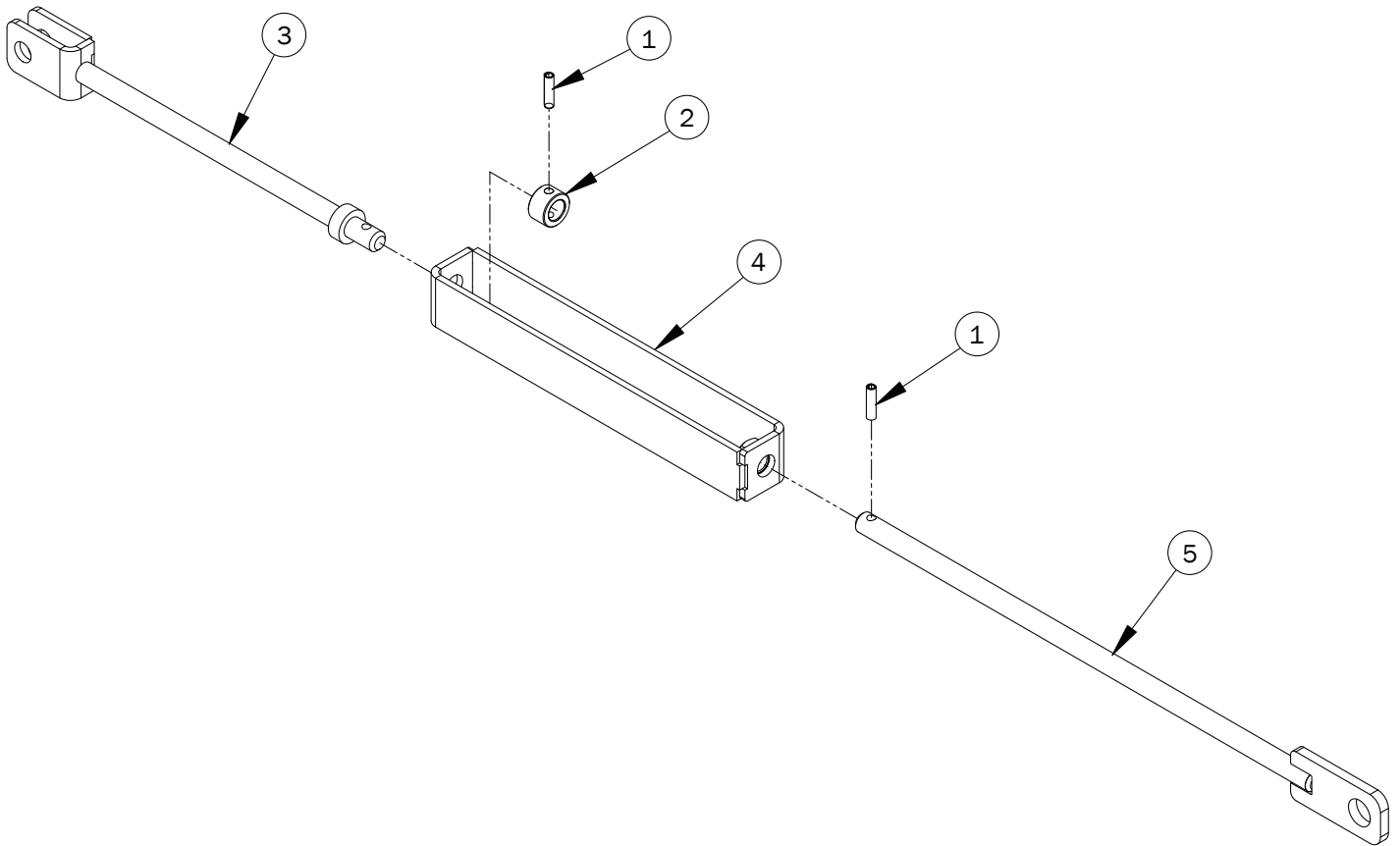
Tedder Attachment Kit K104 Hydraulics



Tedder Attachment Kit K104 Hydraulics

Item No.	Stock No.	Description	Qty.
1	802478	Hydraulic Hose, 24"	1
2	801820	Pin, R, 1/8"	1
3	802474	Valve, Check	1
4	802482	Elbow, Hydraulic	1
5	802484	Tee, Hydraulic	2
6	802485	Tee, Hydraulic	1
7	802486	Adapter, Hydraulic	2
8	802836	Valve Body	1
9	804099	Quick Coupler	2
10	807055	Pin, Clevis	1
11	808785	Motor, Hydraulic, 2001 DH 50	1
12	808783	1/4" x 3" Bolt, Standard	2
13	807879	Valve Body Holder	1
14	808721	Hydraulic Hose	2
15	808722	Hydraulic Hose	2
16	800233	1/4" Nut, Standard	2
17	807522	5/16" SAE Washer, Flat	6
18	808353	1/4" Washer, Lock	2

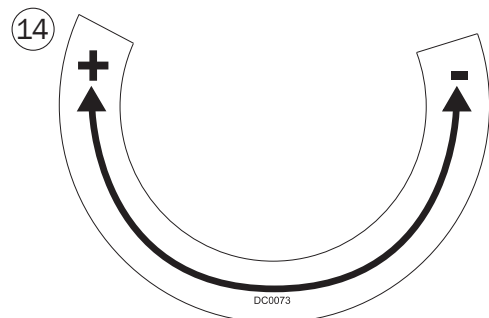
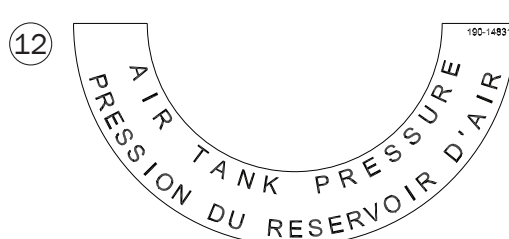
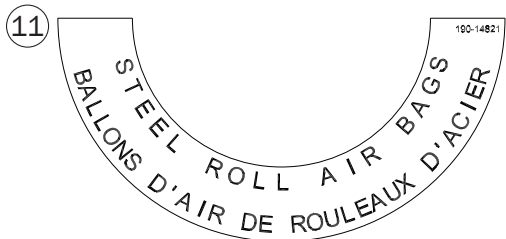
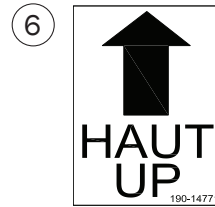
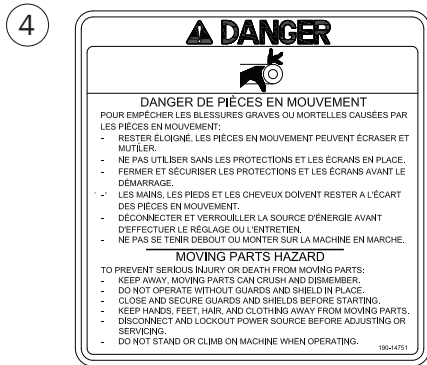
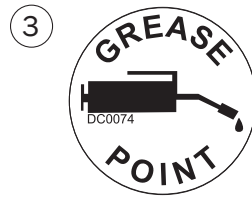
Tedder Attachment Kit K104 Turnbuckle Assembly



Tedder Attachment Kit K104 Turnbuckle Assembly

Item No.	Stock No.	Description	Qty.
1	809600	Pin, Coiled Spring, 0.312" x 1.25"	2
2	810155	Spacer, Bushing, Tedder	1
3	810138	Clevis, Turnbuckle, Tedder	1
4	810144	Arm Weldment, Turnbuckle, Tedder	1
5	810149	Rod Weldment, Turnbuckle, Tedder	1

Decals



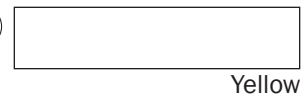
Decals

Item No.	Stock No.	Description	Qty.
1	190-14721	Macerator 6620 Side Panel Decal	2
2	190-14731	Side Panel Grains Decal	2
3	190-14741	Grease Point Decal	18
4	190-14751	Moving Parts Hazard Decal	3
5	190-14761	High Pressure Fluid Hazard Decal	4
6	190-14771	Up Decal	2
7	190-14781	AgLand Decal	2
8	190-14791	1000 RPM Decal	1
9	190-14801	Rubber Roll Air Bags Decal	1
10	190-14811	540 RPM Decal	1
11	190-14821	Steel Roll Air Bags Decal	1
12	190-14831	Air Tank Pressure Decal	1
13	190-14841	Air Tank Fill Decal	1
14	190-14851	Close/Widen Gap Decal	2
15	190-14861	Keep Shields and Guards in Place Decal	4
16	190-14871	Initial Field Settings Decal	1
17	190-14881	Reflective Tape 2in x 9in Yellow	2
18	190-14891	Reflective Tape 2in x 9in Red	2

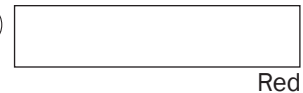
16

INITIAL FIELD SETTINGS				
INITIAL RECOMMENDED ROLL SETTINGS (STARTING POINT)				
Crop Types	Steel Roll Gap	Steel Roll PSI (kPa)	Rubber Roll Gap	Rubber Roll PSI (KPA)
Timothy / Grasses	0.025" (0.65mm)	10 (69)	0.020" (0.5mm)	30 (207)
Bermuda / Brougham Grasses	0.025" (0.65mm)	10 (69)	0.020" (0.5mm)	30 (207)
Cereals, Oat Hay / Wheat	0.025" (0.65mm)	20 (138)	0.020" (0.5mm)	50 (345)
1st Cut Alfalfa	0.031" (0.8mm)	5 (35)	0.020" (0.5mm)	25 (173)
2nd, 3rd, 4th Cut Alfalfa	0.061" (1.5mm)	5-7 (35-48)	0.020" (0.5mm)	25-35 (172-242)
Broad Leaf and Heavy Stemmed Plants	0.080" (2mm)	20 (138)	0.020" (0.5mm)	40 (276)
AJUSTEMENTS DE DÉPART				
AJUSTEMENTS INITIAUX RECOMMANDÉS POUR LES ROULEAUX (POINT DE DÉPART)				
Types de Cultures	Ouverture pour rouleau d'acier	Rouleaux d'acier PSI (kPa)	Ouverture pour rouleau de caoutchouc	Rouleaux de caoutchouc PSI (kPa)
Graminée / Mll sauvage	0.025" (0.65mm)	10 (69)	0.020" (0.5mm)	30 (207)
Graminée - chlendent / Brougham	0.025" (0.65mm)	10 (69)	0.020" (0.5mm)	30 (207)
Céréales - foin d'avoine / Blé	0.025" (0.65mm)	20 (138)	0.020" (0.5mm)	50 (345)
Luzerne 1ere coupe	0.031" (0.8mm)	5 (35)	0.020" (0.5mm)	25 (173)
Luzerne 2e, 3e, 4e coupe	0.061" (1.5mm)	5-7 (35-48)	0.020" (0.5mm)	25-35 (172-242)
Plantes à feuilles larges et tige dense	0.080" (2mm)	20 (138)	0.020" (0.5mm)	40 (276)

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LIMITED WARRANTY

AGLAND INDUSTRIES WARRANTY

AgLand Industries (hereinafter called "AgLand"), as the Manufacturer, warrants to the original owner of the AgLand Macerator (hereinafter called the "Macerator") the following:

A one (1) year* warranty that the purchased Macerator will be free of defects in material or workmanship and workmanship on all parts manufactured by AgLand, including AgLand manufactured owner-serviceable parts (provided such parts are serviced in accordance with the Operator's Manual), from the date of delivery to the original retail purchaser under normal farm use and service, excluding normal wear items such as (but not limited to) belts, pickup tines, tires, and exterior finish.

*Three (3) months after delivery when purchased by a commercial operator.

The sole obligation of the Manufacturer is limited to repairing or replacing, as the Manufacturer may elect, any part or parts that prove, in the Manufacturer's judgement, to be defective in material or workmanship.

Warranty service may only be performed by an authorized AgLand Dealer or an authorized AgLand Service Centre or as determined by AgLand.

Defective parts must be returned to the Manufacturer or the AgLand Dealer who sold the Macerator at the expense of the retail purchaser and are to be inspected by the Manufacturer prior to any warranty work being approved. The AgLand Dealer will forward, at the retail purchaser's expense, any defective parts to AgLand with a written request of warranty work required.

Note: All parts NOT manufactured by AgLand carry their own manufacturer's warranty. The customer is responsible for all costs necessary to replace those parts unless covered by the applicable manufacturer.

The above warranty is based on the following factors:

AgLand reserves the right to repair or replace, at its discretion, any defective part in whole or in part.

All instructions in the AgLand Macerator Operator's Manual must be followed.

The Warranty Registration must be forwarded to AgLand within thirty (30) days of the date of delivery of the Macerator to the Retail Purchaser to validate the warranty.

All warranties are subject to legislation of the state or province in which the Macerator is sold.

AgLand will not be responsible or liable for any of the following:

a) The return of any part or parts, or the Macerator as a whole, to the selling AgLand Dealer or to the Manufacturer, neither AgLand or its authorized AgLand Dealer are responsible for the cost of shipping, transport, or freight, labour, or any cost other than the replacement part itself, if that is what AgLand determines; b) The care, maintenance and safe operation of the Macerator is the responsibility of the owner of the Macerator; c) Any accidents, injury, damage or loss incurred due to use by any operator of the Macerator; d) Any accidents, injury, damage or loss incurred due to faulty use, repair, operation or maintenance of the Macerator; e) Any cost incurred for replacing or repairing of parts not manufactured by AgLand which carry their own manufacturer's warranty; f) Any out-of-pocket expenses or loss of revenue as a result of any defect in material or workmanship of any part or parts, or the Macerator as a whole; g) Damages, malfunctions or failures resulting from the use of any attachment not authorized by AgLand; h) Any accidents, injury, damages, or loss incurred due to any safety shields, lights, reflectors, decals, emblems, etc., being removed or covered; i) Any There are no other warranties, expressed or implied, by AgLand or its Authorized AgLand Macerator Dealers regarding the AgLand Macerator except the warranty expressed herein. ANY IMPLIED WARRANTIES, INCLUDING MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE, SHALL NOT EXTEND BEYOND THE APPLICABLE WARRANTY PERIODS SPECIFIED ABOVE. AGLAND'S SOLE LIABILITY, WITH RESPECT TO ANY DEFECT, SHALL BE AS SET FORTH IN THIS LIMITED WARRANTY, AND ANY CLAIMS FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARE EXCLUDED.

accidents, injury, damage or loss due to the improper, or lack of, use of the safety tow chain or transport lock pin during transport; j) Any accidents, injury, damage or loss due to the lack of safety precautions when performing routine maintenance; k) Damages, malfunctions or failures caused by force majeure, abuse, accident, fire, or acts of God; l) All customers outside of North America are responsible for compliance with local laws, codes and regulations regarding operating requirements and certification, as well as all costs associated with such requirements and certification.

Any available warranty will be void if: a) Annual maintenance procedures are not followed as per the Operator's Manual; b) Any altering or modification is performed on the Macerator which is not approved by the Manufacturer; c) Any additional equipment is installed on the Macerator which has not been approved by the Manufacturer; d) Any instruction given in the Operator's Manual which has not been followed including during set up or assembly of attachments, or regular maintenance; or e) Any claim made under this warranty by, or for, a person other than the original owner.

No person is authorized to bind AgLand to any other warranty whatsoever.

AgLand reserves the right at any time to make changes or improvements to the design, materials, or specifications of the Macerator or parts without thereby becoming liable to make similar changes to the Macerator or any of its parts previously manufactured.

Manufactured by:
AgLand Industries

